

PHILIPS Telaio TVCR 99 Delta/Delta 2000

Telaio TVCR 99 Delta AA/AB Telaio TVCR Delta 2000 AA

ARISTONA
37 TR 215/03
51 TR 225/03

ARISTONA
37 TR 216/03
51 TR 226/03

PHILIPS
14 PV 0710/1
14 PV 1013/9
14 PV 2000/7/39
14 PV 2013/9
14 PV 2101/107/39/58/75/5
14 PV 320/01/105/39
14 PV 320/05/39/58
14 PV 327/08/39/58
14 PV 340/01/105/39/58
14 PV 345/05/39/58
20 PV 210/1
20 PV 220/01/07
21 PV 210/69/75/75/5
21 PV 320/01/105/39
21 PV 325/39/58
21 PV 520/58
25 PV 720/07/39

PHILIPS
14 PV 100/01/07/75/8
14 PV 200/01
14 PV 211/01/07/39/58
14 PV 217/01/07/39
14 PV 330/01/07/39
14 PV 334/01/07/39
14 PV 335/01/07/39
14 PV 400/01/07/39/58
14 PV 404/01/07/39
14 PV 405/01/07/39/58
14 PV 406/01/07/39
14 PV 503/01/07/39/58
14 PV 505/01/07/39/58
21 PV 330/01/07/39/58
21 PV 335/01/39
21 PV 355/39
21 PV 708/07/39
21 PV 715/07/39
25 PV 808/07/39
25 PV 815/07/39

RADIOLA
37 TR 105/39
37 TR 205/39
37 TR 215/39
51 TR 225/39

SCHNEIDER
37 TVB 50/39
51 TVB 60/39

RADIOLA
37 TR 216/39
51 TR 226/39

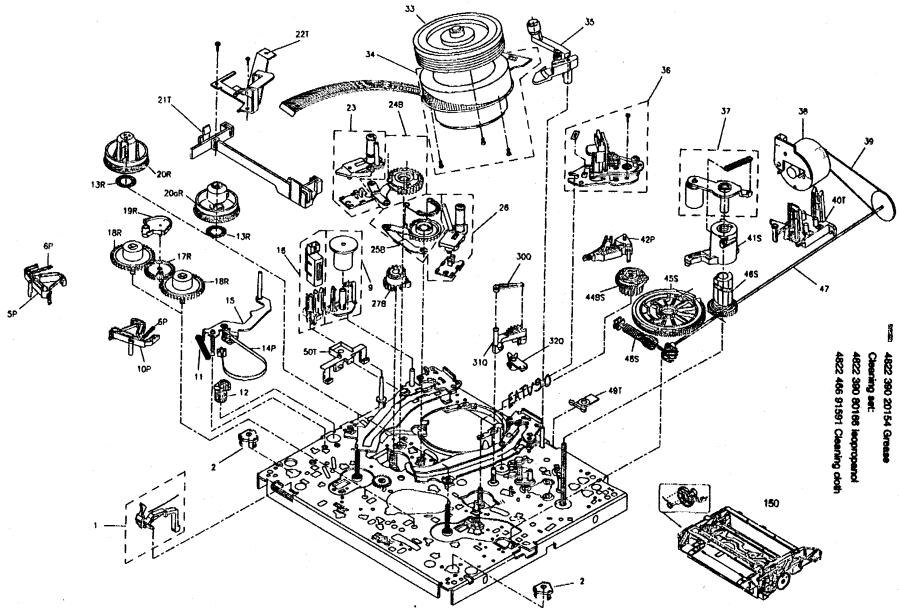
SCHNEIDER
37 TVB 51/39
51 TVB 61/39

Telaio TVCR 99 Delta BA

PHILIPS
14 PV 200/07
14 PV 207/1/39
20 PV 210/1
21 PV 220/01/07
21 PV 325/39/58

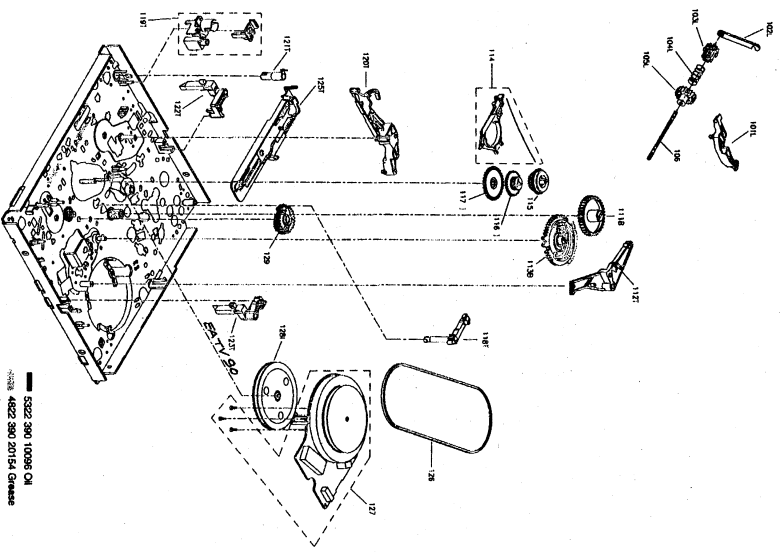
RADIOLA
37 TR 105/39

1. DECK EXPLODED VIEW (TOP)



5222 390 10086 CN
4622 390 20154 Grease
Cleaning set:
4622 390 60168 Impregnated
4622 465 81591 Cleaning cloth

2. DECK EXPLODED VIEW (BOTTOM)



5222 390 10086 CN
4622 390 20154 Grease
Cleaning set:
4622 390 60168 Impregnated
4622 465 81591 Cleaning cloth

ADJUSTMENT PROCEDURES

E. Service test program

Service Status Menu

Service Control Menu

SERVICE STATUS	
INIT SWITCH	0
LOADING PULSES	0
TAPE BEGIN/END	1/1
RECORD POSITION	0/1
RECORD TIME	01:50
TAPE DECK STATUS	01:50
OPERATING HOURS	YES
BOOT SOFTWARE	00 00 00
DECK SENSOR STATUS	00 00 00
DECK SENSOR	00 00 00
DISPLAYED TUNER	00 00 00
DYNAMIC MODE	OFF
EXIT:MENU	OK
Clear:MENU	OK
Keys:AV	OK

SERVICE CONTROL	
GAP POSITION	C728621070
OPTIONS	1.000008
TV ADJUSTMENT	ON
TV DETAIL VALUES	ON
AAS LOOP	ON
TV ADJUSTMENTS	15
TUNER 1 AGC REF.	28
TUNER 2 TYPE	28
AUDIO LIN. FEEDBACK	07
SFC ADJUSTMENT	07
SERVICE STATUS MENU	07
EXIT:MENU	OK
Clear:MENU	OK
Keys:AV	OK

Fig. 1-5

Fig. 1-6

A3.2 Loading 1

TAPE BE
RECORD
REEL PD

RECORD 1
TAPE BE
RECORD
REEL PD
TAPE DE

The control line AE
is used for recording
0 ... record possible
1 ... record possible

E3.5 Head drive

The start or end of
(See Scan) and 17
start or end of the

E3.4 Record pr

The start or end of
(See Scan) and 17
start or end of the

E3.3 Tape start

The display is used
(C7900/00/01). The
are recorded here
starting display 5

E3.2 Loading 1

TAPE BE
RECORD
REEL PD

RECORD 1
TAPE BE
RECORD
REEL PD
TAPE DE

The control line AE
is used for recording
0 ... record possible
1 ... record possible

E3.5 Head drive

The start or end of
(See Scan) and 17
start or end of the

E3.4 Record pr

The start or end of
(See Scan) and 17
start or end of the

E3.3 Tape start

The display is used
(C7900/00/01). The
are recorded here
starting display 5

E3.2 Loading 1

TAPE BE
RECORD
REEL PD

RECORD 1
TAPE BE
RECORD
REEL PD
TAPE DE

E3.7 Operating hours counter

SERVICE STATUS

TAPE DECK STATUS 0007
OPERATING HOURS 0150
BOOT SOFTWARE YES

The counter displays the operating hours of the head motor.

E3.8 Boot Software

SERVICE STATUS

OPERATING HOURS 0150
BOOT SOFTWARE YES
DECK ERROR FO 00 00

The "BOOT SOFTWARE" display gives information on the type of software installed in the unit. The display is divided into three fields with a FLASH module and therefore that a software update can be made via the service interface (1981). Where a conventional ROMEPROM is fitted, "NO" will be displayed.

E3.9 Drive error codes

SERVICE STATUS

BOOT SOFTWARE YES
DECK ERROR STATUS CS 00 00

The last 3 drive errors to occur are stored in the EEPROM. The line DECK ERROR STATUS provides information on the type (Fig. 1-9) and the position (Fig. 1-10) of the error which has occurred.

DECK ERROR	NO. 00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15
00	No error	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

E3.11 Display on the second tuner (only for 2 tuner sets)

SERVICE STATUS

DISPLAYED TUNER 99.00 MHz
TUNER MODE TV 4PT

For repair work, it can be useful to display the picture from the second tuner, which is only used for recording. After selecting the "DISPLAYED TUNER" line, the cursor buttons "4" and "3" can be used to switch over between tuner 1 (TV) and tuner 2 (VCR).

E3.12 Dummy Mode - operation without a drive

SERVICE STATUS

DUMMY MODE TV
SERVICE CONTROL MENU OFF

For measurements and signal tracing without a drive, the unit can be switched to Dummy Mode. This involves all of the drive-related functions being ignored. The drive can be removed (following the instructions for removal). All drive statuses (Video, Audio, D) are switched to (control) and the electronics (Video, Audio, D) can also be deactivated again with the drive disabled. However the drive positions must not be changed whilst the unit is in this mode. The drive positions must be changed when the tape is playing. The drive positions must not be changed when the unit is in this mode. The drive positions must not be changed when the unit is in this mode.

E3.13 μ -controller mask numbers

SERVICE STATUS

SERVICE CONTROL MENU
DEFINITION - D.054 DECKID - D.010

The mask and version numbers of the control and TXT-IC are shown in this screen line on the control menu. The first 5 characters stand for the version number (e.g. U054).

E3.10 PC-bus error

SERVICE STATUS

ERROR TIC BUS 01 01 00
ERROR TIC BUS 02 00 00
ERROR TIC BUS 03 00 00

The communication between the μ controller and all PC-bus modules is checked on start-up by the power μ controller. If an error occurs, the error code is displayed on the control menu. The error code is stored in the EEPROM. This code is used for the repair work. The error code can be deleted by pressing the "CLEAR" button for at least 5 sec. with the "4" button. The error code is stored in the EEPROM. This code is used for the repair work. The error code can be deleted by pressing the "CLEAR" button for at least 5 sec. with the "4" button.

E3.14 Error detection not possible for technical reasons.

..... Error detection not possible for technical reasons.

E.4 Service control menu

SERVICE CONTROL

EEPROM ADDRESS 000000
EEPROM VALUE 000000

The EEPROMs (IC71818UB and IC72017VB) store all user-specific data (tuner data, program data ...) and various settings (contrast, brightness, ...) have to be set to defined values. By pressing the "OK" button for at least 5 sec. on the TV, the DEFAULT VALUES line of the menu programmed at the factory are loaded.

E.4.1 Deletable the EEPROMs

At all times data - deletion data - factory values for the TV part, which are programmed at the factory, are taken from the ROM in the μ controller.

- contrast
- brightness
- definition
- colour
- audio (volume, loudness, bass ...)
- all setting values
- option codes
- operating hours
- error codes

E.4.2 Gap position

The description of this setting is given in Chapter 2.E. Electrical settings

E.4.3 Option codes

SERVICE CONTROL

GAP POSITION 000000
OPTIONS ABBBCCCCDDDEE FFGGGHHJJ
CLOCK ADJUSTMENT 1.000000

The characteristics of the unit are defined using the option codes. These are ten two-figure hexadecimal codes (A to J) which are stored in the EEPROM (IC71818UB). After replacing the EEPROM (IC71818UB), the codes should be entered in the same order as in the service control menu.

E.4.4 Clock adjustment

The description of this setting is given in Chapter 2.E. Electrical settings

E4.5 Basic TV settings

SERVICE CONTROL

CLOCK ADJUSTMENT 1.000000
DEFAULT VALUES ON
ABS LOOP ON

For various adjustments in the TV section, the precise settings (contrast, brightness, ...) have to be set to defined values. By pressing the "OK" button for at least 5 sec. on the TV, the DEFAULT VALUES line of the menu programmed at the factory are loaded.

E4.6 Autom. black current control (ABS LOOP)

The factory values for the TV part, which are programmed at the factory, are taken from the ROM in the μ controller.

SERVICE CONTROL

TV DEPENDIT VALUES ON
TV ADJUSTMENTS ON

E.4.7 TV adjustments

The descriptions of these settings are given in Chapter 2.E. Electrical settings

E.4.8 Tuner 1 AGC

The description of this setting is given in Chapter 2.E. Electrical settings

E.4.9 Tuner 1 Type

The description of this setting is given in Chapter 2.E. Electrical settings

E.4.10 Tuner 2 Type

The description of this setting is given in Chapter 2.E. Electrical settings

E.4.11 Tuner 2 AFC reference

The description of this setting is given in Chapter 2.E. Electrical settings

E.4.12 Audio linear playback

The description of this setting is given in Chapter 2.E. Electrical settings

E.4.13 SPC adjustment

The description of this setting is given in Chapter 2.E. Electrical settings

G.5 Contents of the Customer Service Mode

Function	Key	Value	Description
1 VERSION DTA	0012	0000	Current time, 1 digit not used
2 VERSION DTX	0002	0000	Current time, 1 digit not used
3 TUNE 02	NAME	ORF-2	Start number of current (DTX, OSD, Control)
4 MODE	TUNER	10	Start number of current (DTX, OSD, Control)
5 VCR ADDRESS	V1	0	Start number of current (DTX, OSD, Control)
6 PP VOL	ADRESSE	025	Start number of current (DTX, OSD, Control)
7 PP BRIGHTNESS	023	0	Start number of current (DTX, OSD, Control)
8 PP CONTRAST	016	9	Start number of current (DTX, OSD, Control)
9 SHARPNESS	012	5	Start number of current (DTX, OSD, Control)
10 SMARTY	NATURAL	OFF	Start number of current (DTX, OSD, Control)
11 SMARTY	A INCR	OFF	Start number of current (DTX, OSD, Control)
12 SMARTY	OUT	OFF	Start number of current (DTX, OSD, Control)
13 SMARTY	DOLBY	YES	Start number of current (DTX, OSD, Control)
14 WARNING	PROTECTED	CASSETTE	Start number of current (DTX, OSD, Control)
15			Start number of current (DTX, OSD, Control)

Function	Key	Value	Description
1 VERSION DTA	0012	0000	Current time, 1 digit not used
2 VERSION DTX	0002	0000	Current time, 1 digit not used
3 TUNE 02	NAME	ORF-2	Start number of current (DTX, OSD, Control)
4 MODE	TUNER	10	Start number of current (DTX, OSD, Control)
5 VCR ADDRESS	V1	0	Start number of current (DTX, OSD, Control)
6 PP VOL	ADRESSE	025	Start number of current (DTX, OSD, Control)
7 PP BRIGHTNESS	023	0	Start number of current (DTX, OSD, Control)
8 PP CONTRAST	016	9	Start number of current (DTX, OSD, Control)
9 SHARPNESS	012	5	Start number of current (DTX, OSD, Control)
10 SMARTY	NATURAL	OFF	Start number of current (DTX, OSD, Control)
11 SMARTY	A INCR	OFF	Start number of current (DTX, OSD, Control)
12 SMARTY	OUT	OFF	Start number of current (DTX, OSD, Control)
13 SMARTY	DOLBY	YES	Start number of current (DTX, OSD, Control)
14 WARNING	PROTECTED	CASSETTE	Start number of current (DTX, OSD, Control)
15			Start number of current (DTX, OSD, Control)

F. Hotel mode

For operation in hotels, hospitals, etc. there is the option of blocking various unit functions (settings) and limiting the volume to a required maximum level.

Entered as follows to activate hotel mode:

- Set the volume to the maximum value required
- Select program number 38 (if it cannot be selected using the remote control, press the "STOP" button on the remote control)
- Hold down the "STOP" button on the remote control for 5 sec. until "H" appears on the screen.

Deactivating hotel mode:

- Select program number 38 (if it cannot be selected using the remote control, press the "STOP" button on the remote control)
- Hold down the "STOP" button on the remote control for 5 sec. until "H" appears on the screen.

G. Customer Service Mode (CSM)

G.1 General

Answering customer questions on the phone is a lot easier if the Customer Service Mode (CSM) is activated. This mode is used for the repair work. The Customer Service Mode helps customers to diagnose problems in their televisions by providing them with a menu (shown on the screen) which contains the search key, the name of the problem and the correct answer (shown on the screen).

The system enables:

- Easier handling of non-technical calls.
- More reliable information to the customer that a repair action is necessary.
- Determination of software versions via phone.

The Customer Service Mode is a need only, menu based information system which can be called up by the customer at home.

G.2 Calling up the Customer Service Mode

To enter the customer service mode press first STOP on the set and then MENU on the remote control and keep the keys depressed for the length of 5 seconds.

The mode is entered independently of the status of Child Lock (if this feature is available) or the VCR status.

G.3 Operation inside the CSM

All deck functions are possible. Functions which need a menu are shown by the help of the cursor. Up/down the customer can step through all stored programs.

Tabbing between two tables is possible by pressing the MENU button on the remote control.

G.4 Deactivation

The customer can deactivate the Customer Service Mode by pressing STANDBY on the VCR.

G.5 Contents of the Customer Service Mode

The description of this setting is given in Chapter 2.E. Electrical settings

G.6 Deactivation

The customer can deactivate the Customer Service Mode by pressing STANDBY on the VCR.

G.7 Deactivation

The customer can deactivate the Customer Service Mode by pressing STANDBY on the VCR.

G.8 Deactivation

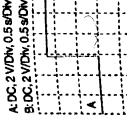
The customer can deactivate the Customer Service Mode by pressing STANDBY on the VCR.

G.9 Deactivation

The customer can deactivate the Customer Service Mode by pressing STANDBY on the VCR.

G.10 Deactivation

The customer can deactivate the Customer Service Mode by pressing STANDBY on the VCR.



The counter for the "FTA" pulses. The counter status gives information on the current position of the drive (see Fig. 1-7 and Fig. 1-8).

SERVICE STATUS

INIT SWITCH 0
LOADING PULSES 1/1
TAPE BEGIN/END 1/1

The display is used to indicate the evaluation of the "FTA" pulse (IC70004H). This means that the rotations of the loading motor are recorded using a photo transistor, which results in the alternating display of "1" and "0".

SERVICE STATUS

LOADING PULSES 1/1
TAPE BEGIN/END 1/1
RECORD PROTECTION 0

The start of and end of the tape is detected by evaluating the "FTA" pulse (IC70004H). This means that the rotations of the loading motor are recorded using a photo transistor, which results in the alternating display of "1" and "0".

SERVICE STATUS

RECORD PROTECTION 0
REEL PULSES 1/0
TAPE DECK STATUS 0007

The control line "REC" (Record Protection) gives information on whether or not the record protection on the tape is activated.

- 0 - record protection OFF
- 1 - record protection ON

SERVICE STATUS

REEL PULSES 1/0
TAPE DECK STATUS 0007
OPERATING HOURS 0150

The evaluation of the tachometer winding signals "WTR" (Wind Tacho Right) and "WTL" (Wind Tacho Left) results in the alternating display of "1" and "0".

Mode	Tape Deck Status
Stop	007 04
Play	007 04
Fast/Reverse	210 04
Reverse	207 04

Fig. 1-9



The counter for the "FTA" pulses. The counter status gives information on the current position of the drive (see Fig. 1-7 and Fig. 1-8).

SERVICE STATUS

RECORD PROTECTION 0
REEL PULSES 1/0
TAPE DECK STATUS 0007

The control line "REC" (Record Protection) gives information on whether or not the record protection on the tape is activated.

- 0 - record protection OFF
- 1 - record protection ON

SERVICE STATUS

REEL PULSES 1/0
TAPE DECK STATUS 0007
OPERATING HOURS 0150

The evaluation of the tachometer winding signals "WTR" (Wind Tacho Right) and "WTL" (Wind Tacho Left) results in the alternating display of "1" and "0".

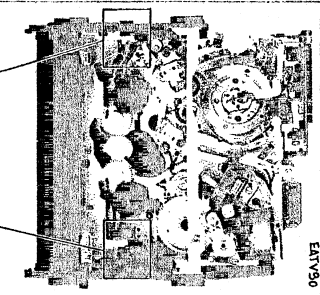
Mode	Tape Deck Status
Stop	007 04
Play	007 04
Fast/Reverse	210 04
Reverse	207 04

Fig. 1-9

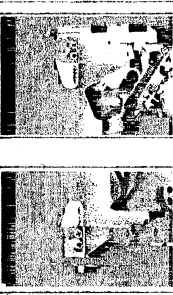
Indicator	Keyword	Values	Description
1	LOCKER	ON, OFF	1: tape deck doors - 4, SCAN 11: Record Mode, and 2: tape - LOCK (ON) / UNLOCK (OFF) (VCR)
2	VCR ADDRESS	V1, V2	Validates the address value and Prevents Reference reading
3	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
4	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
5	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
6	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
7	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
8	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
9	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
10	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
11	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
12	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
13	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
14	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
15	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
16	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
17	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
18	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
19	PERFORMANCE	ON, OFF	Controls the performance of the reference reading
20	PERFORMANCE	ON, OFF	Controls the performance of the reference reading

YEAR	1999	MONTH	04	DAY	20	
DATE	PROG.	START	END	LP	PDC	REP
1	21	12:38	14:38	-	-	ONCE
2	22	12:38	14:38	-	-	ONCE
3	23	12:38	14:38	-	-	ONCE
4	24	12:38	14:38	-	-	ONCE
5	25	12:38	14:38	-	-	ONCE
6	26	12:38	14:38	-	-	ONCE
7	27	12:38	14:38	-	-	ONCE
8	28	12:38	14:38	-	-	ONCE
9	29	12:38	14:38	-	-	ONCE
10	30	12:38	14:38	-	-	ONCE
11	31	12:38	14:38	-	-	ONCE
12	32	12:38	14:38	-	-	ONCE
13	33	12:38	14:38	-	-	ONCE
14	34	12:38	14:38	-	-	ONCE
15	35	12:38	14:38	-	-	ONCE
16	36	12:38	14:38	-	-	ONCE
17	37	12:38	14:38	-	-	ONCE
18	38	12:38	14:38	-	-	ONCE
19	39	12:38	14:38	-	-	ONCE
20	40	12:38	14:38	-	-	ONCE

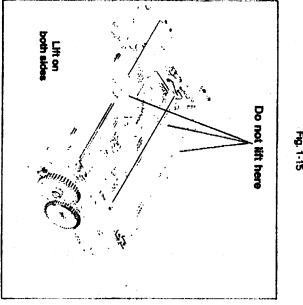
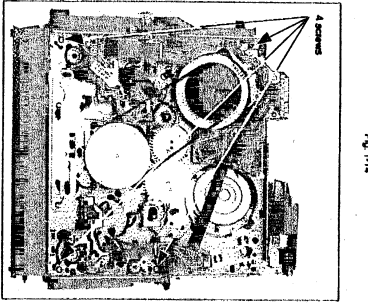
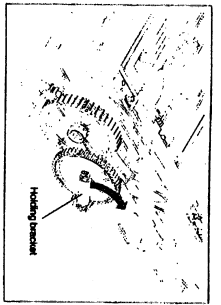
Keyword	Description
XXXX	Current time (clock not set)
YEAR	Current year
MONTH	Current month
DAY	Current day
PROG	Time programme
START	Start time
END	End time
REP	Repeat (ONCE, WEEKLY, DAILY, MONDAY, TUESDAY, WEDNESDAY, THURSDAY, FRIDAY, SATURDAY, SUNDAY)
WV DET	Current detected VCR/VIDEO SIGNAL (RECORD, VIDEO, TV, RADIO, ...)



- H. How to move the cassette holder to the down position**
1. Disconnect AC plug.
 2. Place the lift from the set in the sequence described in the "Turning on cabinet panel" section (chapter 2).
 3. Turn the loading pulley counter-clockwise (from view) U in Fig. 1-13. The component is locked by the light locking tab.
 4. Clear the light locking tab by moving the lever forward (Fig. 1-13).
 5. Turn the loading pulley counter-clockwise (from view) until the component is in the down position (Fig. 1-13).
 6. Clear the light locking tab by pressing down the lever (Fig. 1-13).
 7. Continue to turn the loading pulley until the cassette down position is obtained.



- I. How to remove the lift assembly**
1. The lift can be removed and installed in all deck positions with the component down (add step).
 2. To remove the cassette-up assembly:
 3. From the loading pulley (Fig. 1-14) by rotating it up and back from the upper end.
 4. Unscrew the 4 screws on the underside of the deck (Fig. 1-15).
 5. Carefully remove the cassette-up assembly vertically, noting the position of the record preset operating lever (at top).

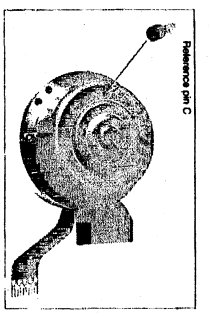


- J. Variable voltage isolation transformer**
- Because a hot chassis ground exists in the matched single power supply circuit, an isolation transformer must be used. To have the option of increasing the input voltage slowly for troubleshooting, a variable isolation transformer is required for the type of power supply used.
- K. Cleaning with 91% Isopropyl alcohol**
- All isopropyl alcohol must be removed from the tape path after cleaning with a 91% head cleaning stick as otherwise the tape could be damaged.
- L. High voltage components**
- And including the following high voltage components:
- the CRT board
 - the deflection yoke connectors
 - the CRT deflection yoke
 - resistors 750 and 758
 - the terminals of the Flyback transformer.
- M. Servicing the UHF/VHF tuner**
- As UHF/VHF tuners are pre-assembled at the factory, do not try to adjust UHF/VHF tuner. The UHF/VHF tuner replacement part is only available as a complete assembly.
- N. Remote control**
- The remote control replacement part is only available as a complete assembly. Do not try to dismantle the remote control.

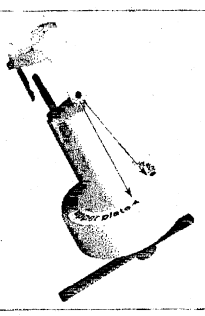
3. ADJUSTMENT PROCEDURES

1. Upper cylinder replacement

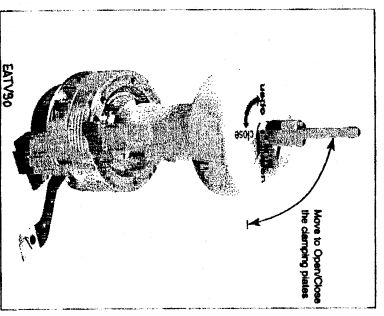
1. With engine open when removing or replacing the head disc. Do not touch video heads during servicing.
- Remove:**
- Remove the disc from the large signal board (refer to disassembly method on page 2-1, steps 2, 5 and 6).
 - Nylon gears should be worn when handling the upper cylinder.
 - Remove screws from the bracket to gain access to the upper cylinder.
 - Turn the upper cylinder until the locking hole in the motor is seen through the bigger hole of the lower portion of the cylinder (Fig. M2).
 - Insert reference pin C (included with each service upper cylinder) through the upper hole of the lower cylinder motor until the pin strikes the driving hole of the driver rotor.



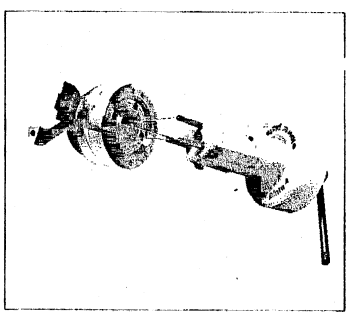
- After the upper cylinder motor tool's reference element is in place (Fig. M2) to remove the upper cylinder's upper damping plate (motor pin).



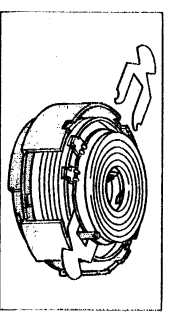
- Position the upper tool's arm in the closed position, then place it on the upper damping plate through the three holes. Turn the tool's arm 90° to the open position and remove the upper damping plate from the upper cylinder (Fig. M4).



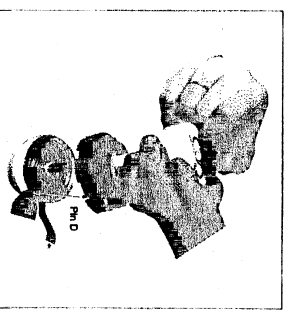
- Put the Upper Cylinder Removal Tool's reference element and adjust it with the O for the removal of the upper cylinder's lower damping plate (long pin; see fig. M5).
- Position the upper tool in the CLOSED position, then place it on the lower damping plate through the three holes of the upper cylinder. Ensure that all three pins snap into the lower damping plate by turning the tool's arm 90° in the OPEN position. Remove the upper cylinder.



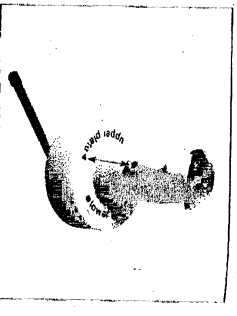
- Installation:**
- Before replacing the new head disc, make sure that the motor shaft is clean and undamaged. (The shaft has to be free of grease and must not be touched with bare hands).
 - Insert the two nylon rods (included with each new upper cylinder) in the upper cylinder. (Fig. M6)



- Position the tool (reference: lower damping plate) on the new upper cylinder (with its protective cover) and loosen the lower damping plate by turning the arm 90°.



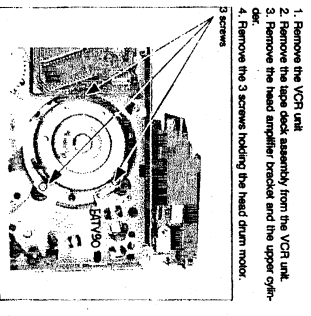
- Reach the exact position by pressing the tool down with a force of 1N and fix the lower damping element by turning the arm towards "CLOSED".
- Change the tool to "Tape damping plate" and position the damping element exactly (see fig. M10T1).



- Tilt the damping plate by turning the lever towards "OPEN".
 - Position the tool over the head disc, and fix the damping element by tilting the arm to the "CLOSED" position (see fig. M9).
 - Remove the protecting cap from the head disc, withdraw the tape motor disc and remove the reference pin C from the bottom of the driver cylinder.
- After replacing the upper cylinder, carry out the following adjustments and checks:
- Head switching pulse
 - Record current adjustments
 - Tape path alignment

2. Replacing the scanner assy./head drum motor

1. Remove the VCR unit.
2. Remove the tape deck assembly from the VCR unit.
3. Remove the head amplifier bracket and the upper cylinder.
4. Remove the 3 screws holding the head drum motor.



- Work with extreme care when removing or replacing the scanner assy./power cylinder motor. Do not touch video heads during service.
- Retain the new scanner assy./head drum motor onto the chassis by reversing the procedure previously described.
- Note:
- If any of the parts of the tape path are touched, clean them with a cleaning cloth saturated with 91% isopropyl alcohol.

3. Position adjustment of the tension arm

3.1 Brake band adjustment

- Set the drive to PL/V mode.
- Adjust the brake band by means of adjusting tool from the bottom of the cassette deck (see Fig. M10A11) in the direction of the tape tension arm towards the left inner edge of the left guide (see fig. M10A11).

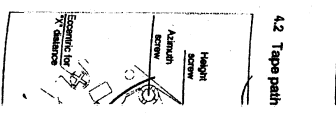
3.2 Tape tension adjustment

- Play a cassette tape (E180) from the beginning of the tape.
- Measure the tape tension before the left roller unit with a Tensionmeter.
- Adjust (from the underside of the drive) the tension arm spring, pos. 11, to a tape tension of 0.24N ± 0.02N e.g. 24g ± 2g with the adjustment tool (see fig. M10T1).

4. Tape path (final adjust)



4.2 Tape path



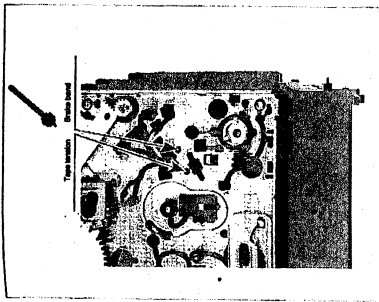


Fig. M10

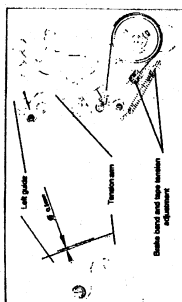


Fig. M11

4. Tape path adjustment (final adjustment)

4.1 View of the tape path

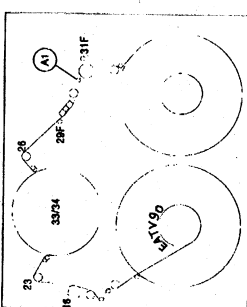


Fig. M12

4.2 Tape path adjustment

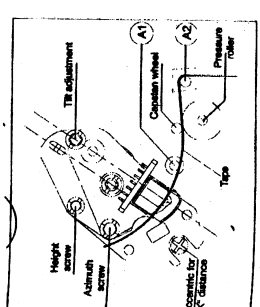


Fig. M13

4.2.1 Audio/CTL head adjustments
Tilt angle adjustment

- Set the drive to the "SEARCH FORWARD" mode.
- Adjustment of the tape path: AT.
- To adjust the tilt angle, move the tape until the lower edge of the tape is parallel with guide A1 (see Fig. M14); the tape must not be distorted by the lower edge.

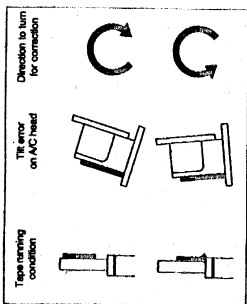


Fig. M14

4.2.2 Height and azimuth adjustments

- The height of the AC head assembly has already been adjusted at the factory, so it is only necessary to check the adjustments.
- Symptom of incorrect adjustment: If the control signal is not properly picked up, servo operation cannot be achieved.
- This control is required if the AC head has been replaced, or if it is completely incorrectly adjusted.

1. Basic height adjustment

- Looking at the lower edge of the control head, with a E180 microscope, we are to fit the lower edge of the tape (max 0.25 mm above the lower edge of the control head).

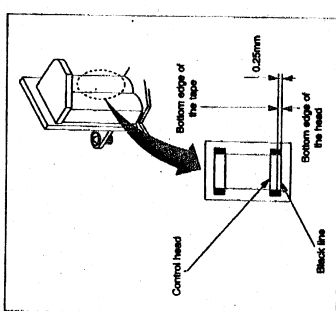


Fig. M15

2. Final height and azimuth adjustment

- Symptom of incorrect adjustment: If the position of the AC head is not properly adjusted, the audio SN ratio is poor.
- Connect an oscilloscope to the linear audio output.
- Adjust for 1 kHz audio section on the test cassette.
- Adjust for 8 kHz audio section by means of the height adjustment screw (see Fig. M15).
- Play the 8 kHz audio section on the test cassette.
- Adjust to maximum output voltage by means of the azimuth adjustment screw (Fig. M15).
- If necessary, repeat this procedure.
- Check the fit angle adjustment (see chapter 4.2.1).

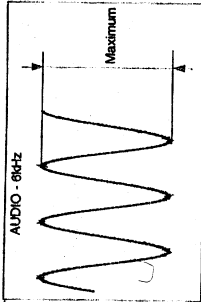


Fig. M16

- If the tape path was completely out of adjustment or if several components in the tape path have been replaced, the above mentioned adjustments might have to be repeated several times.

4.2.3 "x" distance adjustment

- Before starting this adjustment, set the VCR in the "EJECT" position.
- Activate the Service Mode according to the description on page 1-11 (automatic Tracing is not active in Service Mode).
- Insert the test cassette and enter the PLAY mode.
- Play back the Black & White part of the test cassette.
- Adjust the TRV signal on an oscilloscope (DC-coupled) and set the maximum voltage by means of the azimuth screw (Fig. M13).

5. Control with the TRV signal of the tape path adjustment

- Symptom of incorrect adjustment: If the picture output is poor, the picture will contain a lot of noise. In this case, the picture will be distorted and the playback picture will be distorted by any slight variation of the tracking control circuit.

5.1 Left and right roller unit

- Preparation:
 - Connect one input of a dual trace oscilloscope to observe the tape output and the other input (DC-coupled) to observe the tracking information TRV.
 - Trigger the oscilloscope externally on the head pulse HPT.
 - Playback the black and white section of the alignment tape.
- 1. Enter the manual tracking mode (Menu "TAPE" > "TRACKING" > "MANUAL").
- 2. Watch on the screen the tracking value with the > < keys on the service remote control.
- 3. When the tape sync pulse moves to the left in relation to the TRV signal.
- 4. Note the extreme left hand position reached by the sync pulse. Repeat as necessary.
- 5. Stop the movement of the rollers when the TRV signal appears in the center of the screen.
- 6. Turn the capstan motor to the left and the CTL pulse selector to the left of the display.
- 7. This position will be locked unless the tape is ejected or the tracking is manually modified.
- 8. This condition works only if X-distance is correctly adjusted (see chapter 4.2.3).

- Adjustment: Adjust the left and right roller units to obtain the tracking signal TRV as straight and flat as possible (Fig. M17).

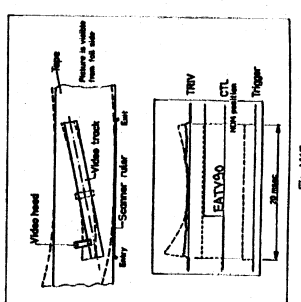
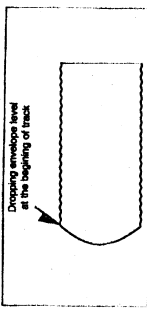
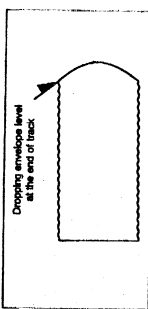


Fig. M17

When looking at the envelope output, the following possibilities are given (test point: pin 9 connector 1922):

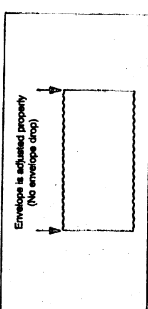


Dropping envelope level at the beginning of track (test point: pin 9 connector 1922).



Dropping envelope level at the end of track (test point: pin 9 connector 1922).

When left and right roller units are adjusted properly, there is no envelope drop at the beginning or end of the tracks as shown in the above illustration.



The tape path is properly adjusted.

6. Friction clutch control in playback

- Set the drive to "PLAY" mode.
- Place the capstan motor to the right reel clockwise.
- Turn the capstan motor to the right reel clockwise.
- Keep turning until the indication at the torque meter no longer changes (see Fig. M18).
- The torque has to be 10.5 mNm ± 25% (105 gfcm ± 25%).

7. Reverse brake control

- Set the drive in the "SEARCH REVERSE" position.
- Place a torque meter on the right reel and turn the reel anti-clockwise, until the reel just starts to flip.
- The torque has to be 3 mNm ± 20% (30 gfcm ± 20%).

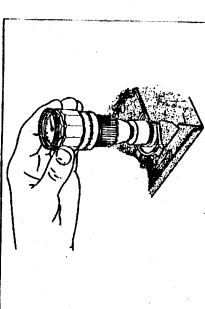


Fig. M18

8. Capstan motor replacement

- Set the drive assembly to the "EJECT" position.
- Remove the capstan belt on the underside.
- Turn the capstan motor fixing screws (see Fig. M19) to move the capstan motor downward from the drive assembly.
- Reassemble in reverse order. Make sure that the capstan shaft is free of grease.

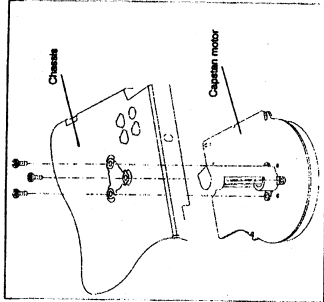
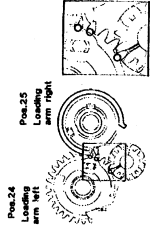
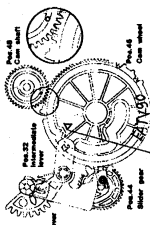


Fig. M19

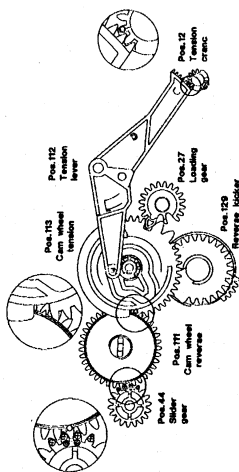
Top view 1



Top view 2



Bottom view
Underside view

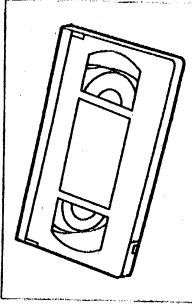


1. MEASURING INSTRUMENTS

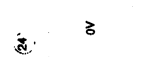
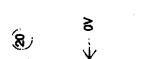
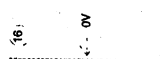
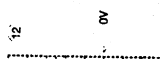
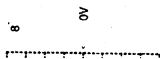
The following instruments are required to carry out the electrical setting work:

1. Dual trace oscilloscope: Type: 8010/20; Frequency range: 0C-50 MHz; Probe: 10:1; 1:1
2. Digital multimeter
3. Frequency meter
4. Saw-tooth generator: 0-50 kHz
5. Test pattern generator
6. Phase adjustment tool
7. Loading transformer (regulating transformer)
8. VHS test cassette: 4822 397 0103
9. SFC test cassette: 4822 397 0209

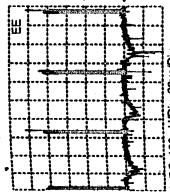
VHS test cassette



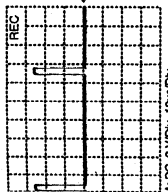
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Part No.	4822 397 0103	Part No.	4822 397 0103
Part No.	4822 397 0103	Part No.	4822 397 0103
Part No.	4822 397 0103	Part No.	4822 397 0103



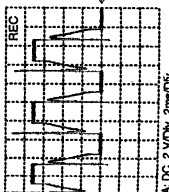
A. AC. 200mV/Div, 5ms/Div
Start 1978 Pin 20 Videon



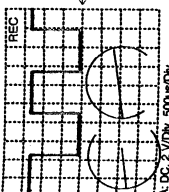
A. DC. 100mV/Div, 20us/Div
IC 7804 Pin 83 G



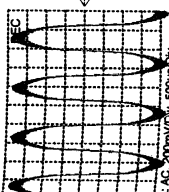
A. DC. 2 V/Div, 10us/Div
Resistor 3985



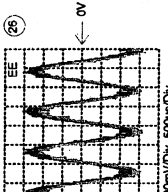
A. DC. 3 V/Div, 2ms/Div
IC 7446 Pin 16



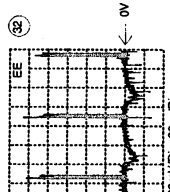
A. DC. 2 V/Div, 500us/Div
IC 7446 Pin 5



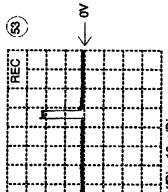
A. AC. 500mV/Div, 500us/Div
Conn. 1946 PIN 4



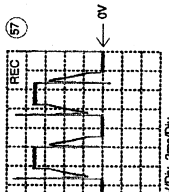
A. AC. 200mV/Div, 500us/Div
Start 1978 Pin 2 Audior



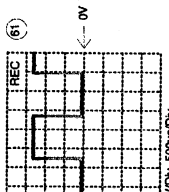
A. DC. 100mV/Div, 20us/Div
IC 7804 Pin 34 R



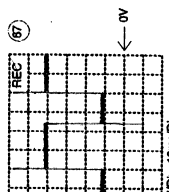
A. DC. 2 V/Div, 10us/Div
Copic from VS



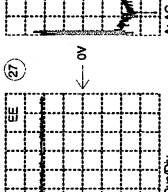
A. DC. 3 V/Div, 2ms/Div
Conn. 1946 PIN 5



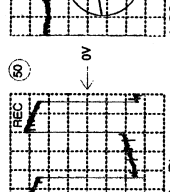
A. DC. 2 V/Div, 500us/Div
Resistor 3476



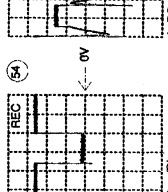
A. DC. 1 V/Div, 10ms/Div
Conn. 1965 PIN 7



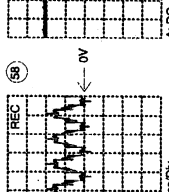
A. DC. 5 V/Div, 20us/Div
IC 7450 Pin 11 R



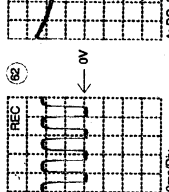
A. DC. 1 V/Div, 10ms/Div
IC 7800pin 86



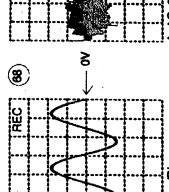
A. DC. 3 V/Div, 10ms/Div
IC 7443 Pin 2



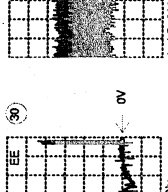
A. DC. 5 V/Div, 5ms/Div
Conn. 1946 PIN 4



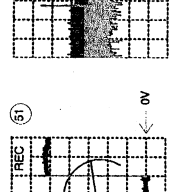
A. DC. 2 V/Div, 500ms/Div
Resistor 3462



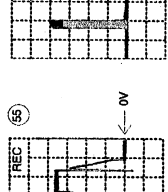
A. DC. 20 V/Div, 5us/Div
Conn. 1965 PIN 1



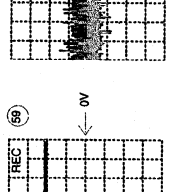
A. AC. 100mV/Div, 20us/Div
IC 7804 Pin 32 B



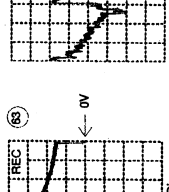
A. DC. 1 V/Div, 10ms/Div
IC 7800pin 86



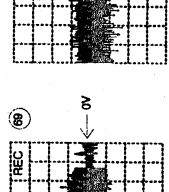
A. DC. 2 V/Div, 2ms/Div
IC 7446 PIN 18



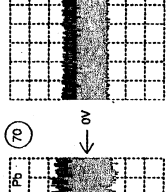
A. DC. 1 V/Div, 5ms/Div
IC 7446 PIN 13



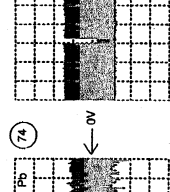
A. DC. 500mV/Div, 200us/Div
IC 7449 PIN 7



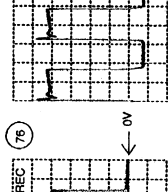
A. AC. 200mV/Div, 20us/Div
C. 3042



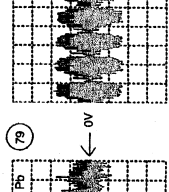
A. AC. 200mV/Div, 20us/Div
C. 2943



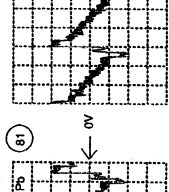
A. AC. 200mV/Div, 5ms/Div
Transistor 7005 Emf.



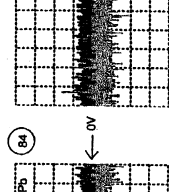
A. AC. 1 V/Div, 10us/Div
IC 7004 PIN 57



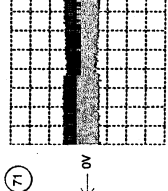
A. AC. 100mV/Div, 500us/Div
IC 7004 Pin 50/48



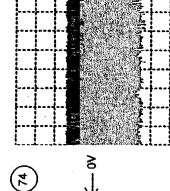
A. AC. 100mV/Div, 20us/Div
IC 7002 Pin 5



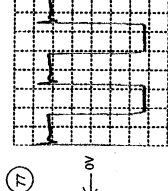
A. AC. 50mV/Div, 200us/Div
C. 2811



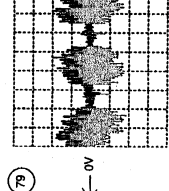
A. AC. 200mV/Div, 5ms/Div
Transistor 7011 Basis



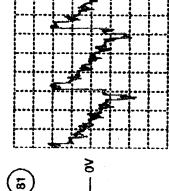
A. AC. 50mV/Div, 10us/Div
IC 7004 Pin 52



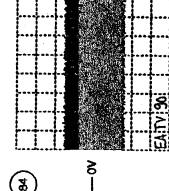
A. AC. 10 V/Div, 20us/Div
Transistor 7501 C



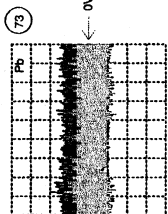
A. AC. 100mV/Div, 20us/Div
IC 7004 Pin 52



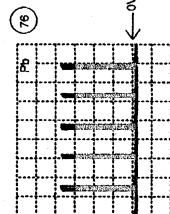
A. AC. 100mV/Div, 20us/Div
IC 7004 Pin 40



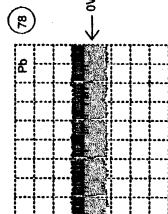
A. AC. 200mV/Div, 100us/Div
IC 7072 Pin 2



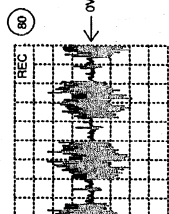
A. AC. 200mV/Div, 5ms/Div
IC 7007 Pin 20



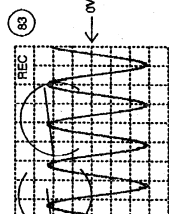
A. AC. 1 V/Div, 20us/Div
IC 7004 Pin 57



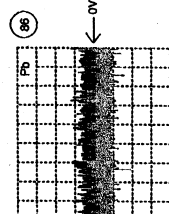
A. AC. 200mV/Div, 10ms/Div
IC 7004 Pin 46



A. AC. 100mV/Div, 20us/Div
IC 7004 Pin 52

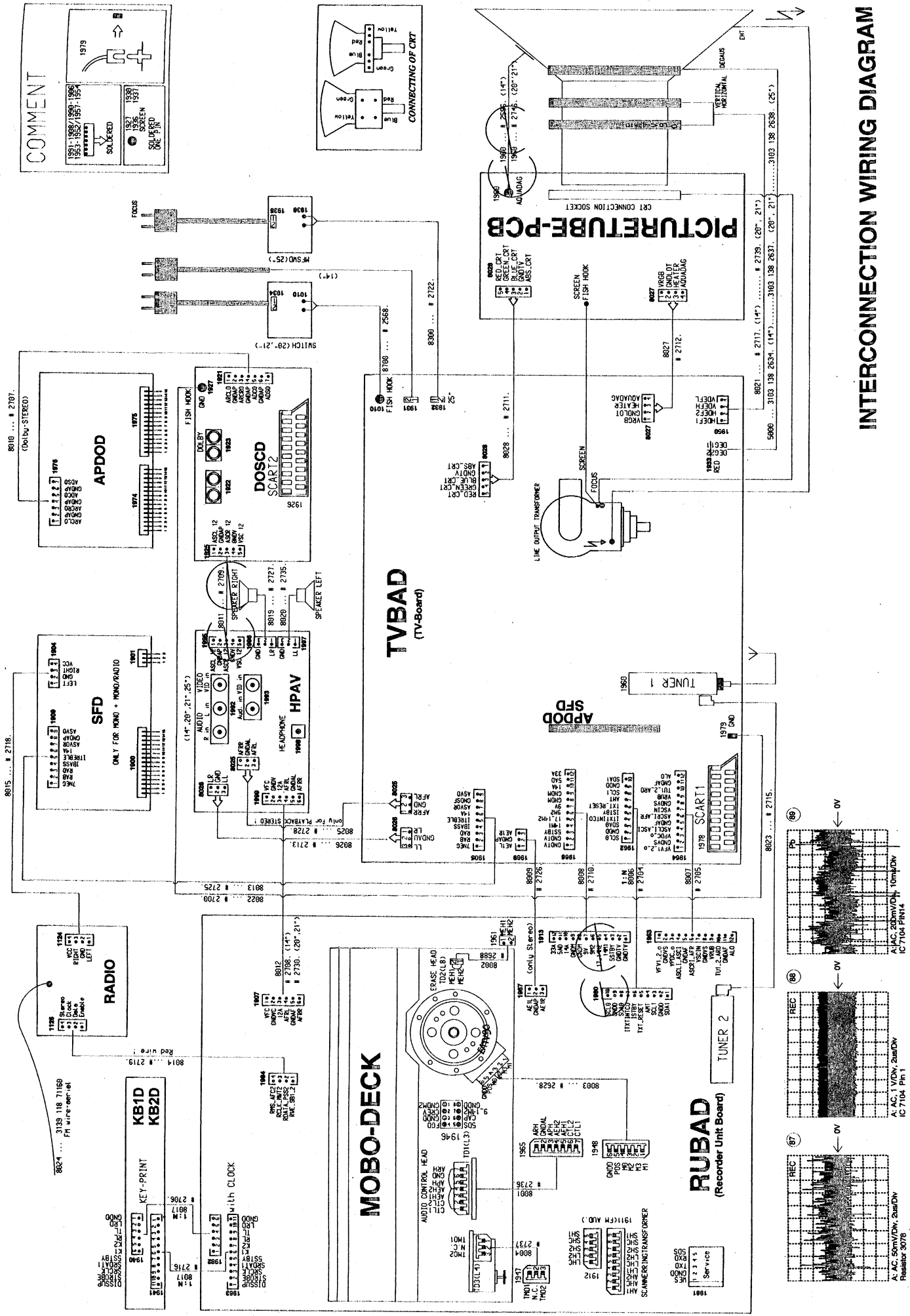


A. AC. 200mV/Div, 500us/Div
Resistor 3643



A. AC. 100mV/Div, 100us/Div
IC 7072 Pin 13

PHILIPS Telai TVCR 99 Delta/Delta 2000



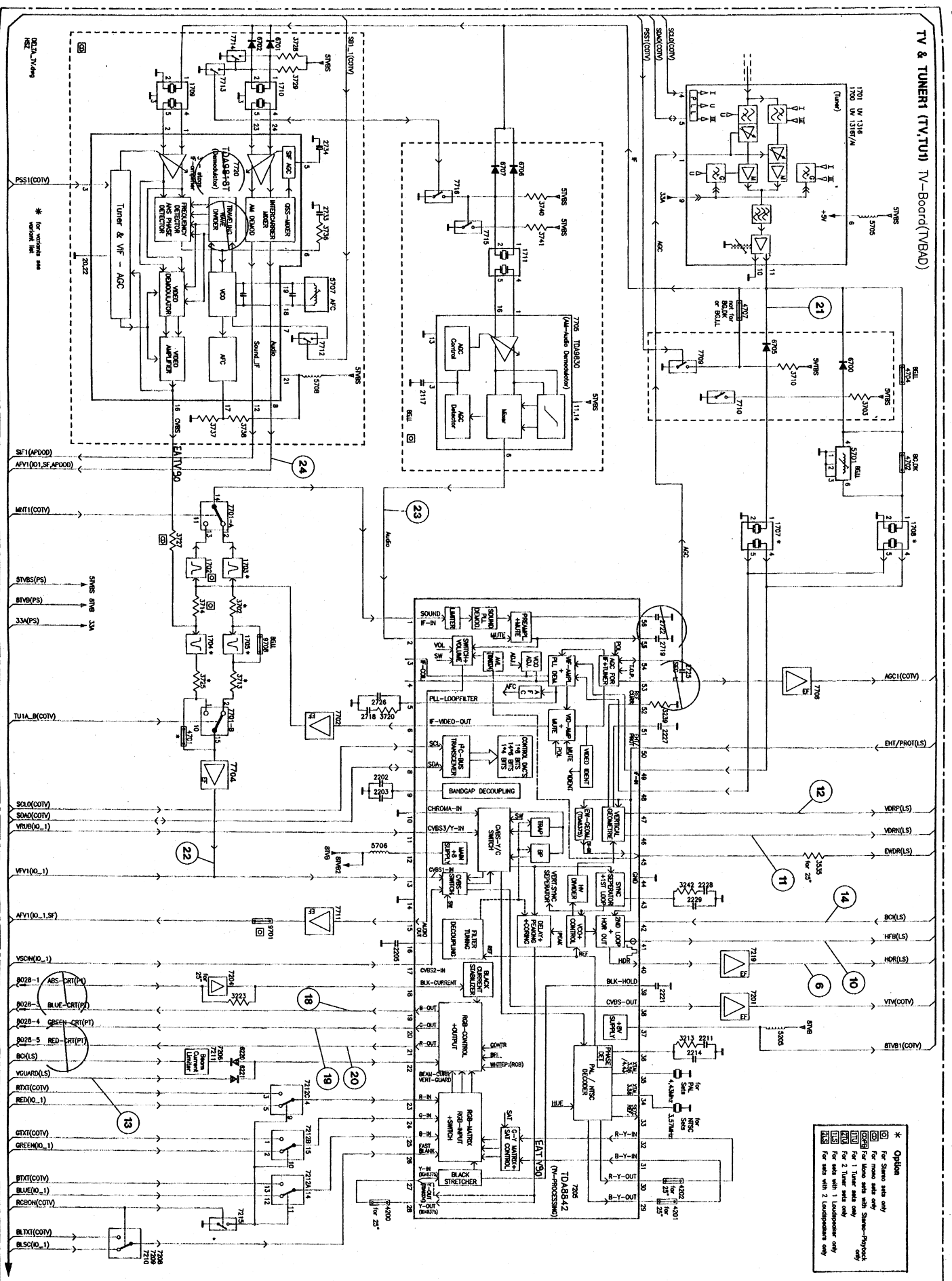
COMMENT

1931 - 1935 / 1950 - 1956	1927	1936
1936 - 1937 / 1957 - 1959	1936	SCREEN
	SOLDERED	
	1937	1936
	1936	SCREEN
	1937	
	1936	SCREEN
	1937	

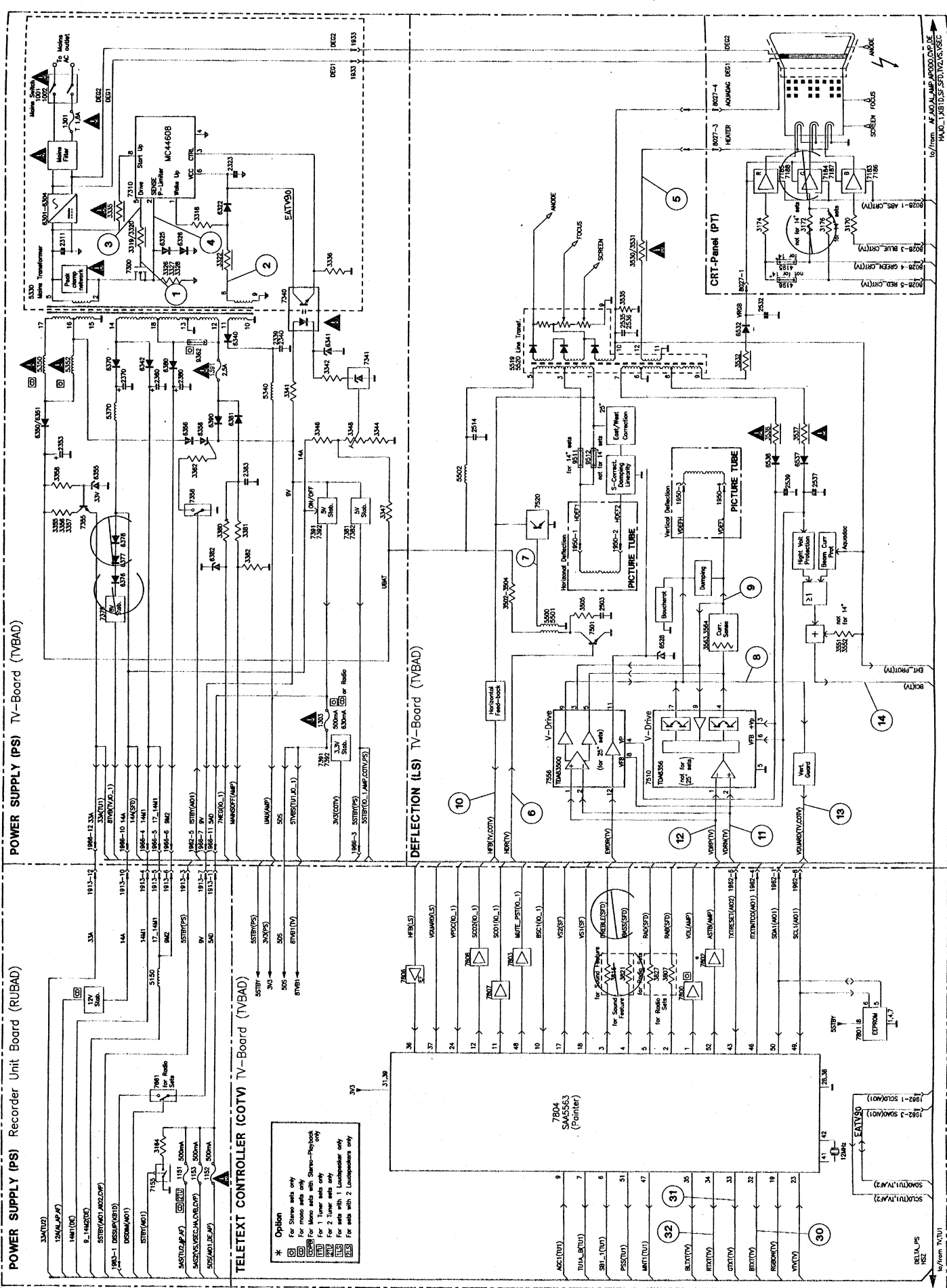
INTERCONNECTION WIRING DIAGRAM

TUNER 1 AND TV - BLOCK DIAGRAM

Telaı TVCR 99 Delta/Delta 2000 PHILIPS



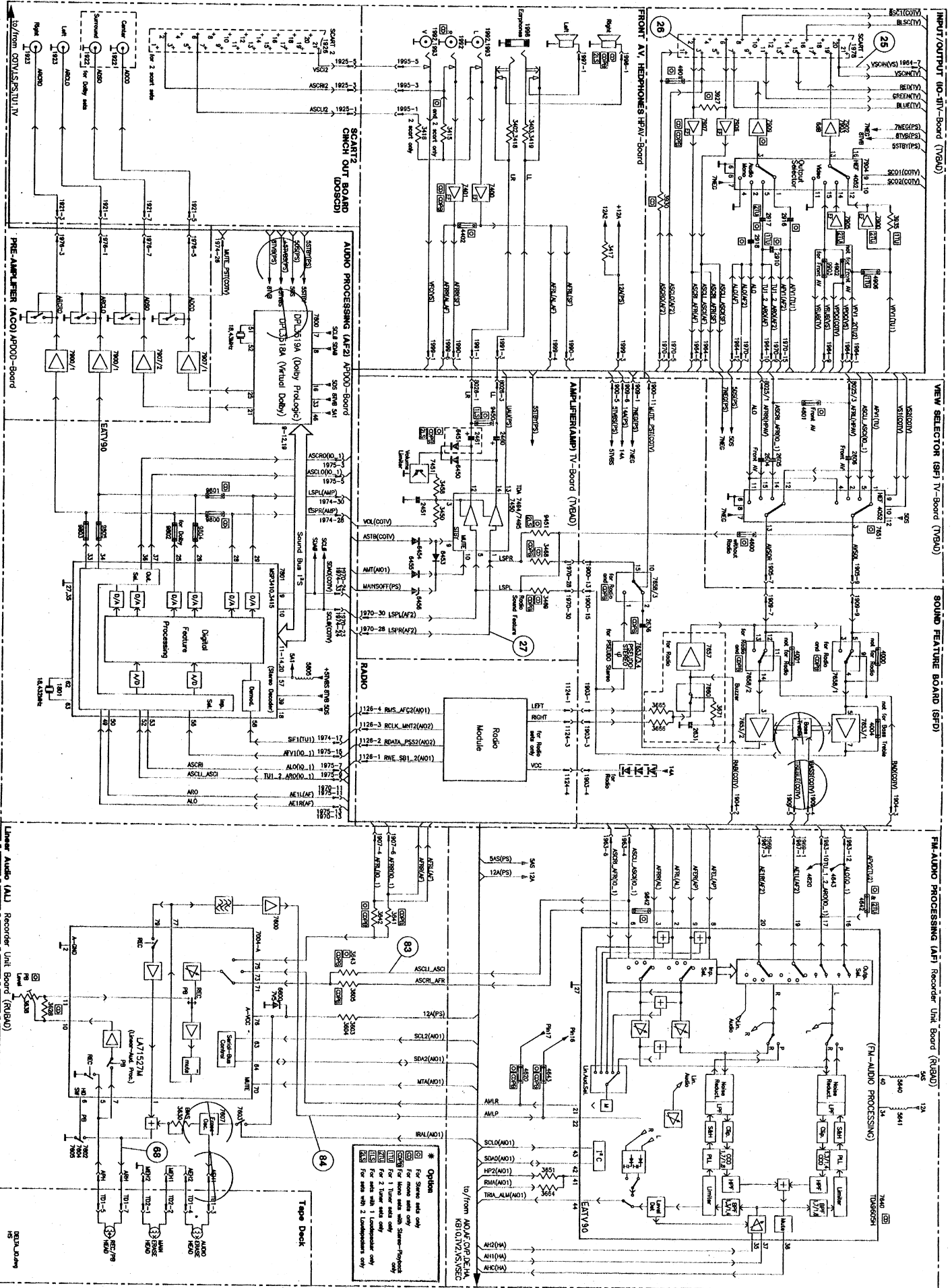
IGRAM



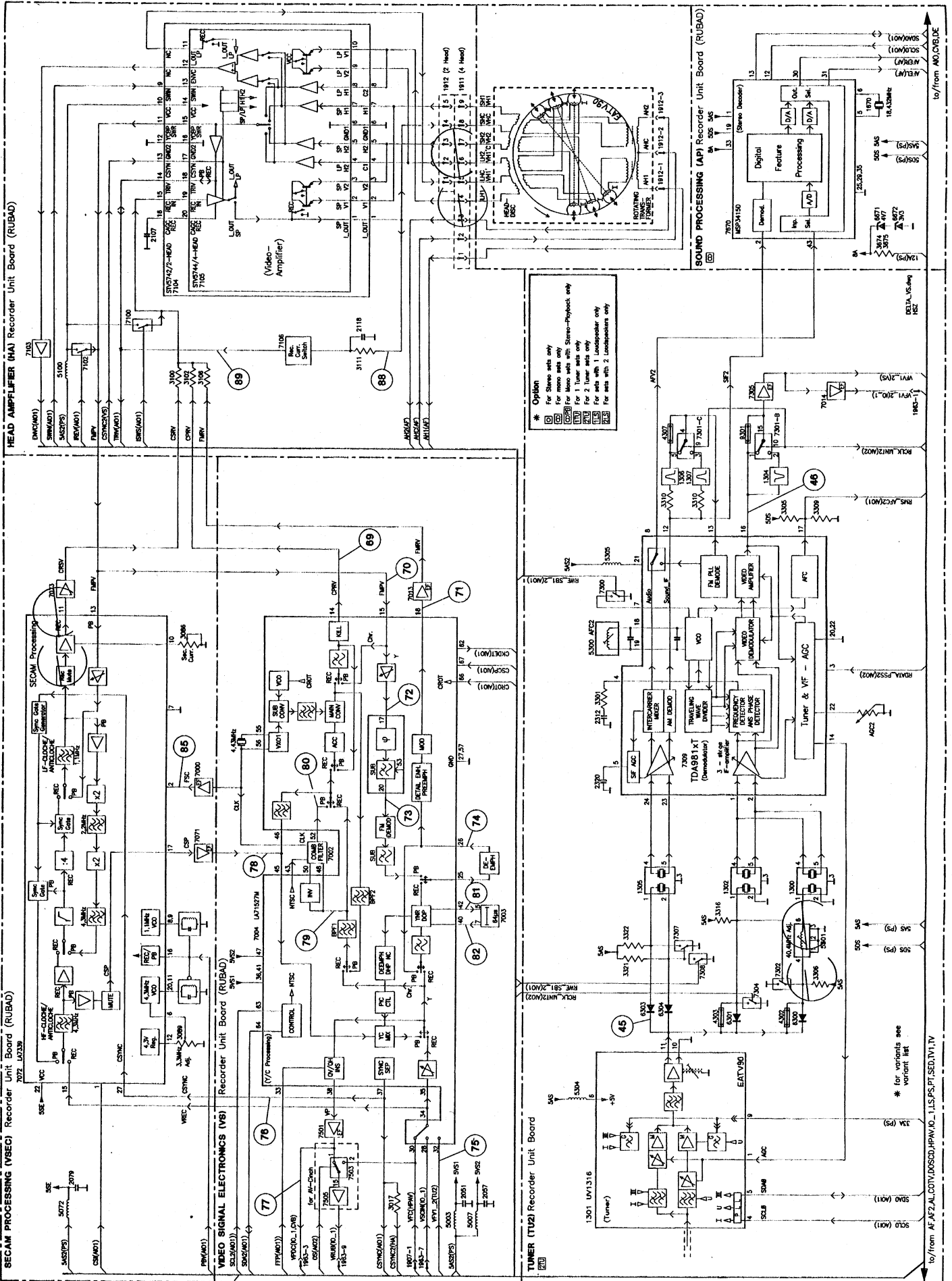
* Option
 [Symbol] For Stereo sets only
 [Symbol] For mono sets only Stereo-Feedback only
 [Symbol] For 1 Tuner sets only
 [Symbol] For 2 Tuner sets only
 [Symbol] For sets with 1 Loudspeaker only
 [Symbol] For sets with 2 Loudspeakers only

IN/OUT AND AUDIO PROCESSING - BLOCK DIAGRAM

Telet TVCR 99 Delta/Delta 2000 PHILIPS



* Option
 For Stereo sets only
 For Mono sets with Stereo-Headphones only
 For 2 Tuner sets only
 For sets with 1 Loudspeaker only
 For sets with 2 Loudspeakers only



CENTRAL CONTROL AND DECK ELECTRONICS - BLOCK DIAGRAM

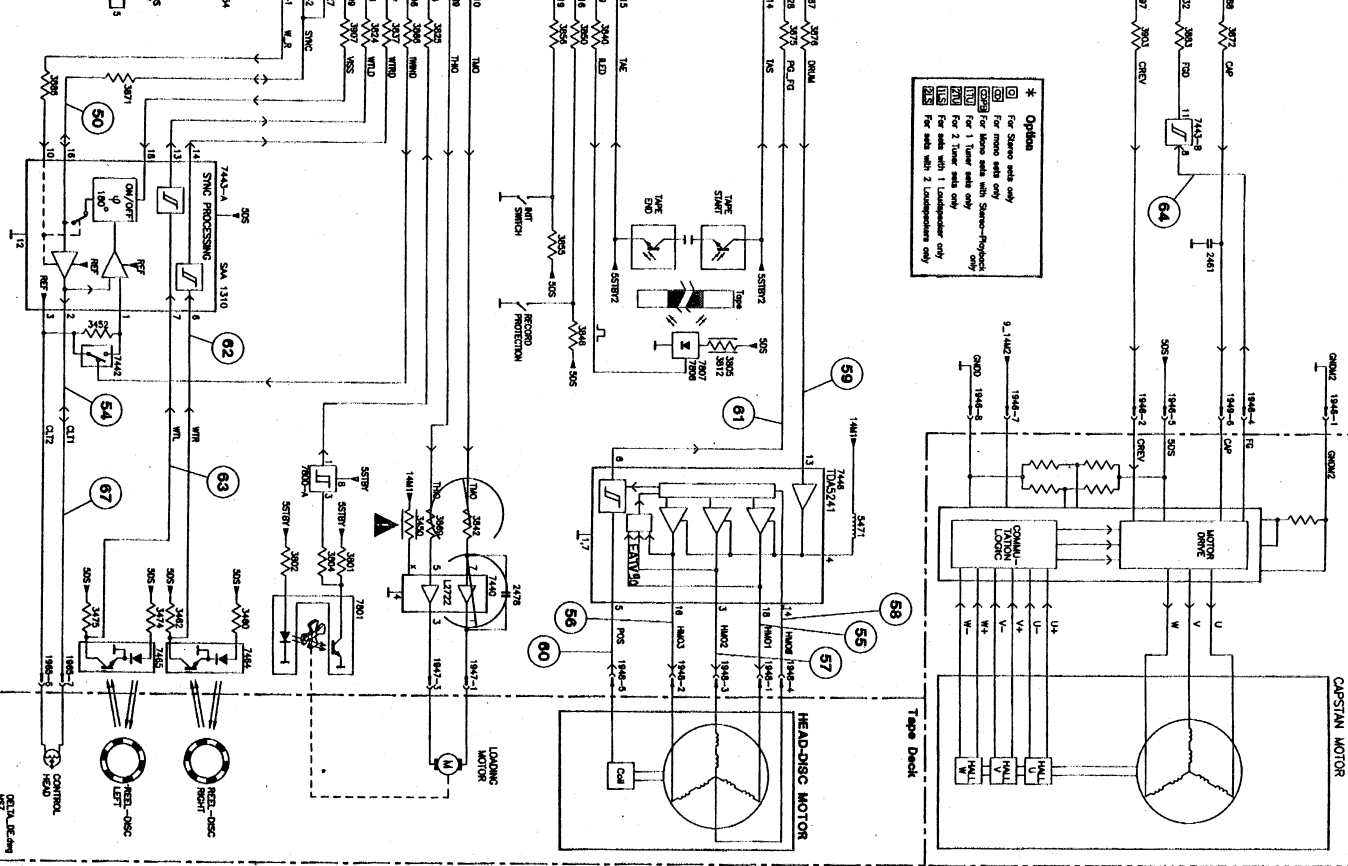
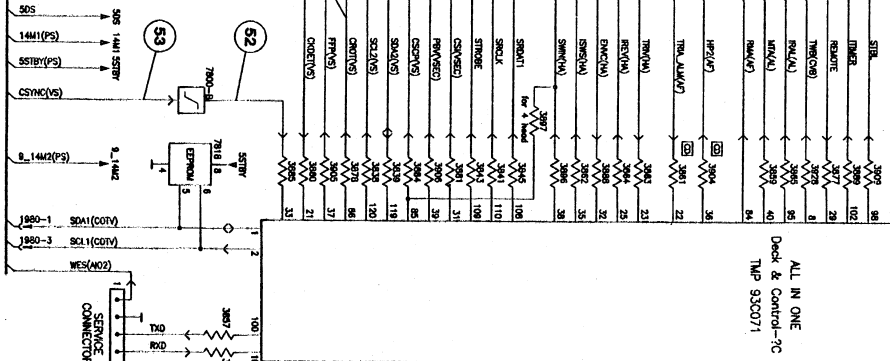
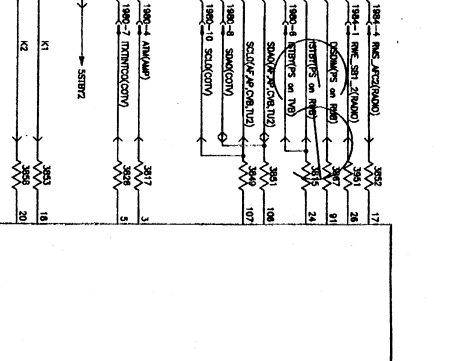
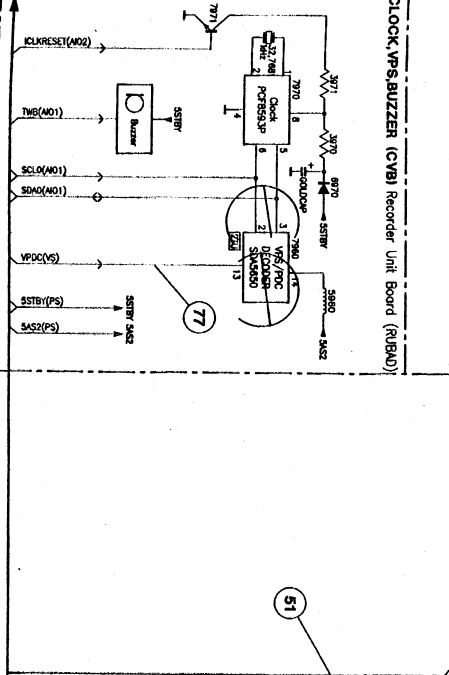
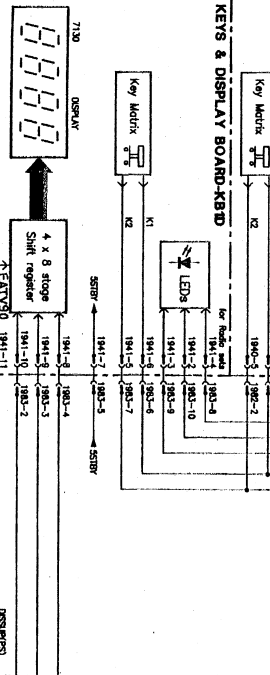
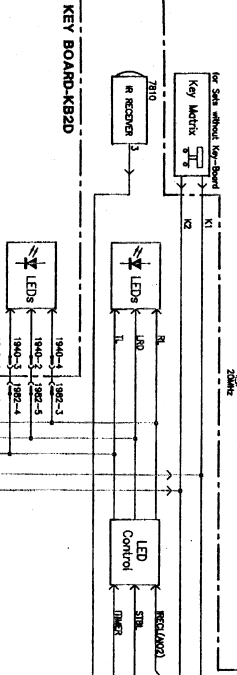
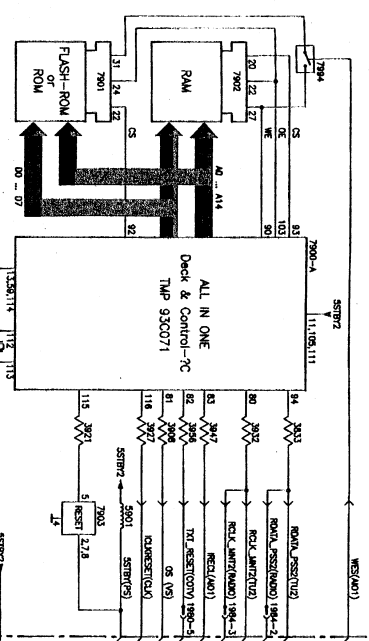
Telai TVCR 99 Delta/Delta 2000 PHILIPS

CENTRAL CONTROL 2 (AO2) Recorder Unit Board (RUBAD)

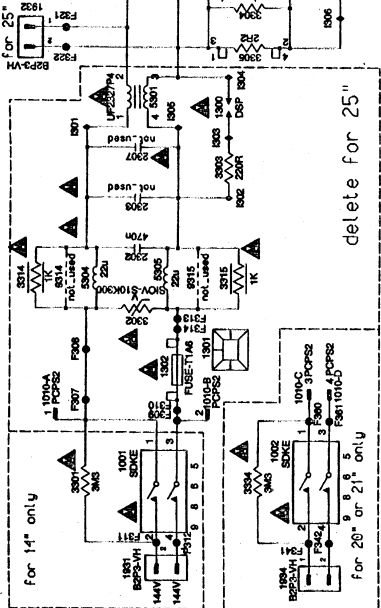
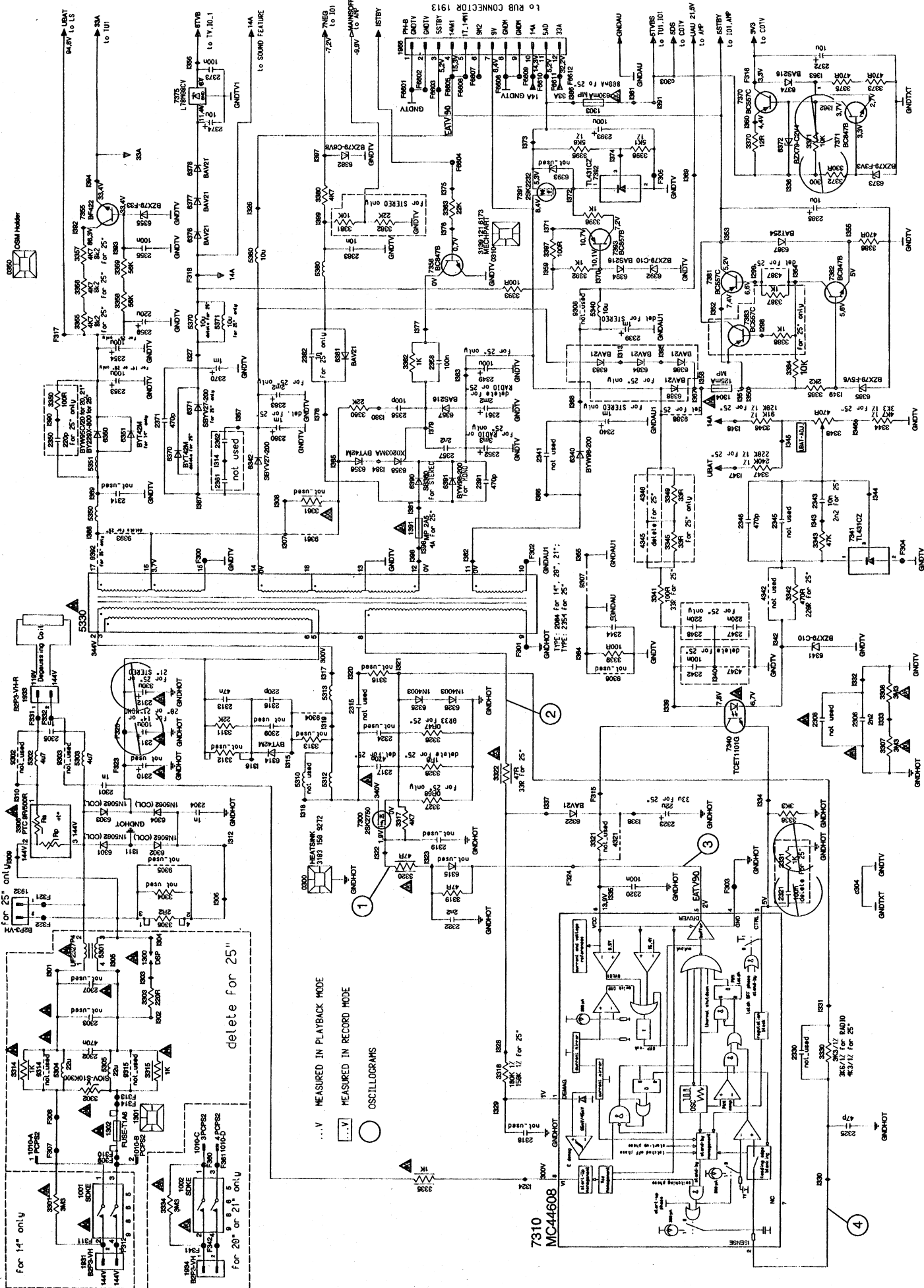
CENTRAL CONTROL 1 & DECK ELECTRONICS (AO1DE) Recorder Unit Board (RUBAD)

CAPSTAN MOTOR UNIT - Tape Deck

CAPSTAN MOTOR



*** Options**
 For Stereo sets only
 For mono sets only
 For mono sets with Stereo-Playback only
 For 1 timer sets only
 For 2 timer sets only
 For sets with 1 Underpin only
 For sets with 2 Underpins only

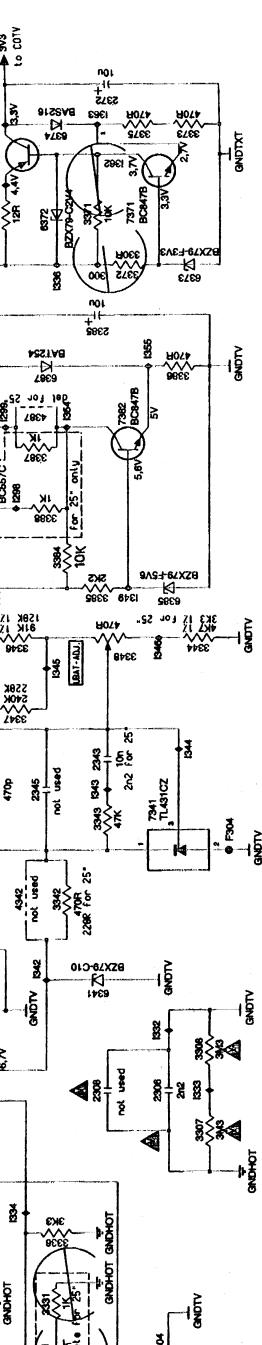
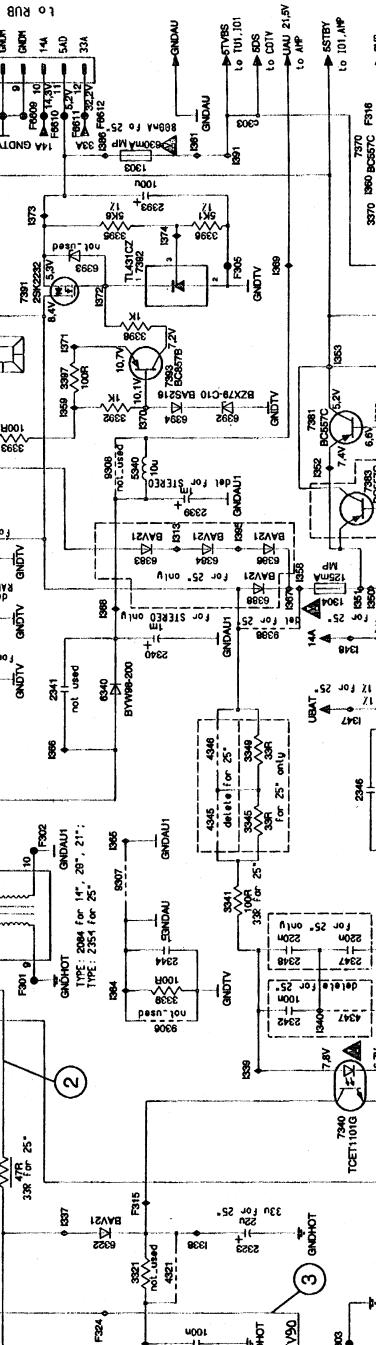
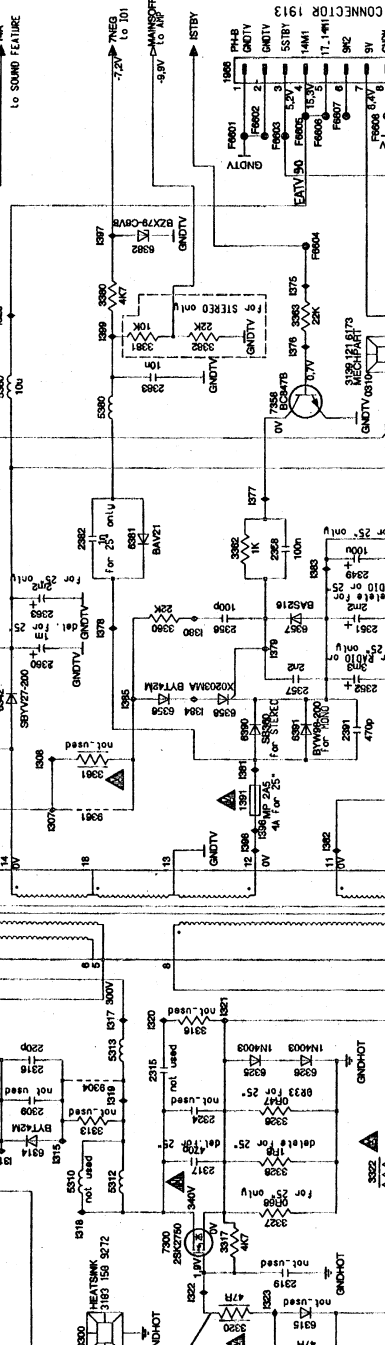
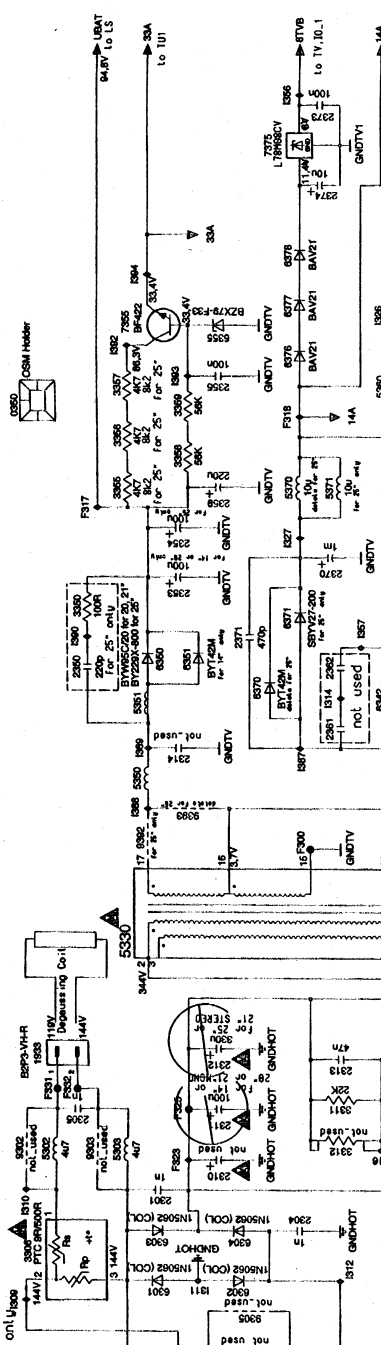


delete for 25"

...V MEASURED IN PLAYBACK MODE

...V MEASURED IN RECORD MODE

OSCILLOGRAMS



For 14" only

For 20" or 21" only

For 25" only

For 25" only

For 25" only

For 25" only

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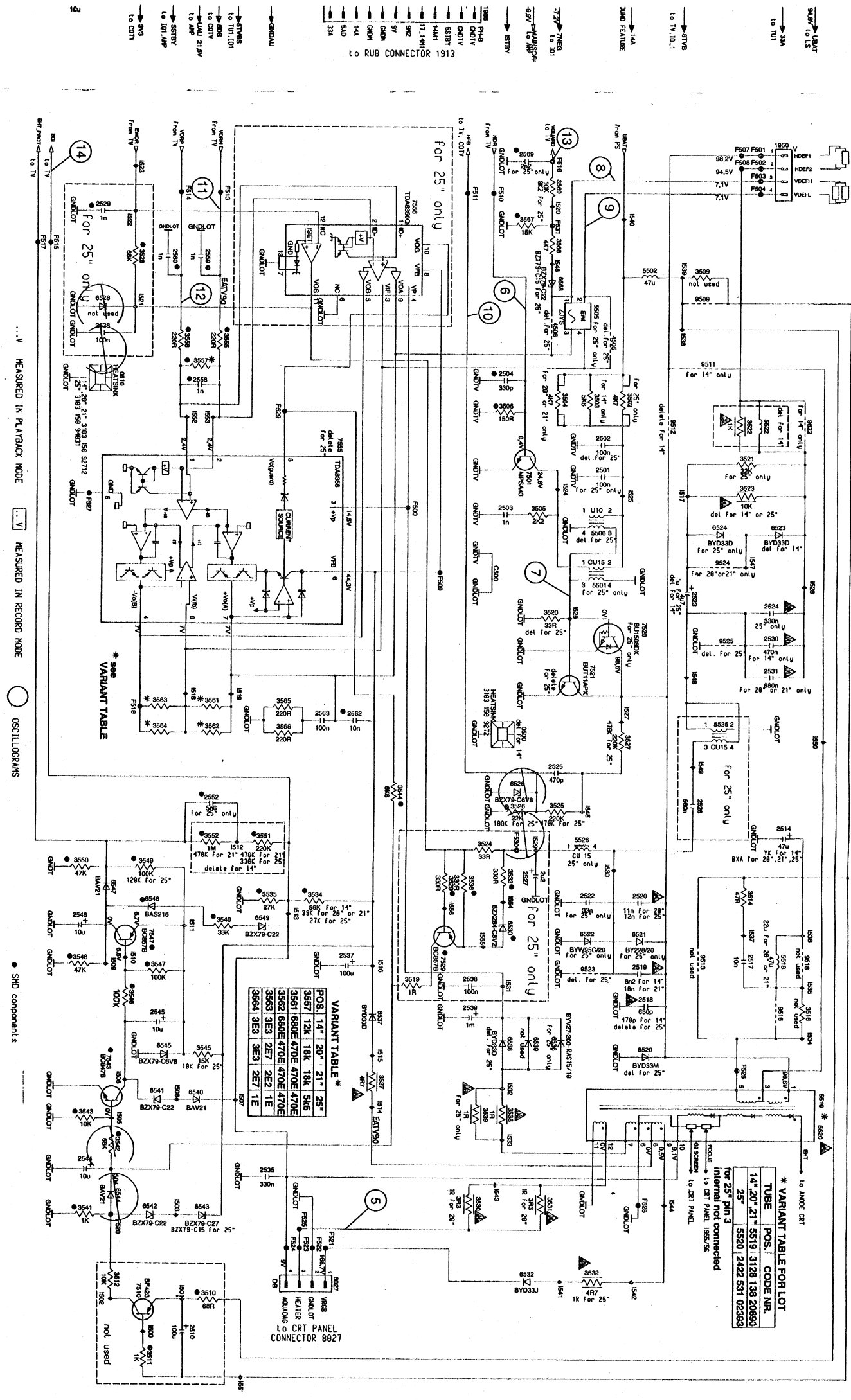
13

14

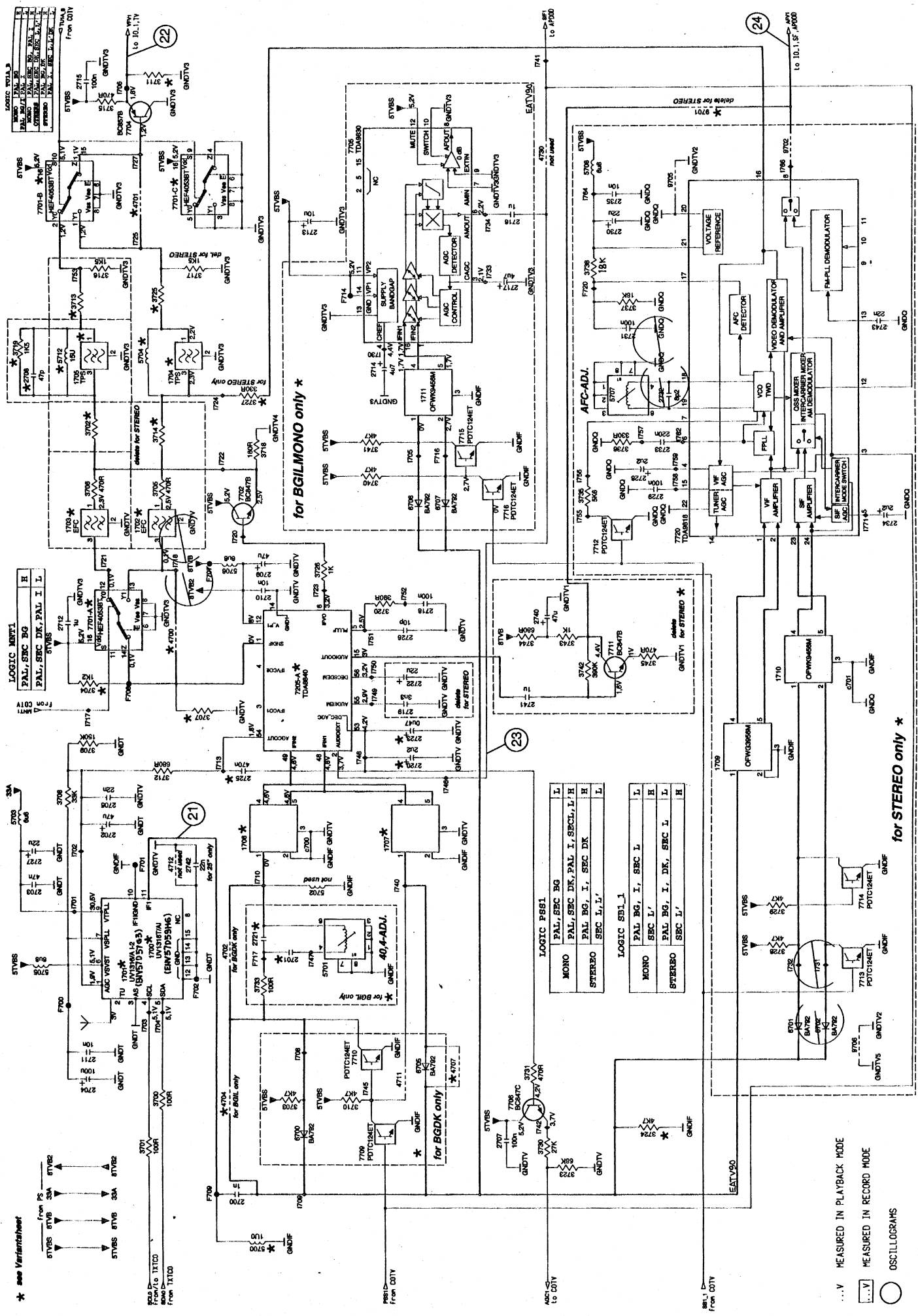
Deflection (LS) - TV Board (TVB)

Telai TVCR 99 Delta/Delta 2000 PHILIPS

HORIZONTAL VERTICAL DEFLECTION



* see Variationsheet



LOGIC TABLE

MONO	PAL	SEC	DK	PAL	I	L
MONO	PAL	SEC	DK	PAL	I	L
STEREO	PAL	SEC	DK	PAL	I	L

LOGIC TABLE

MONO	PAL	SEC	DK	PAL	I	L
MONO	PAL	SEC	DK	PAL	I	L
STEREO	PAL	SEC	DK	PAL	I	L

LOGIC P881

MONO	PAL	SEC	DK	PAL	I	SEC	L	H
STEREO	PAL	SEC	DK	PAL	I	SEC	L	L'

LOGIC SB1_1

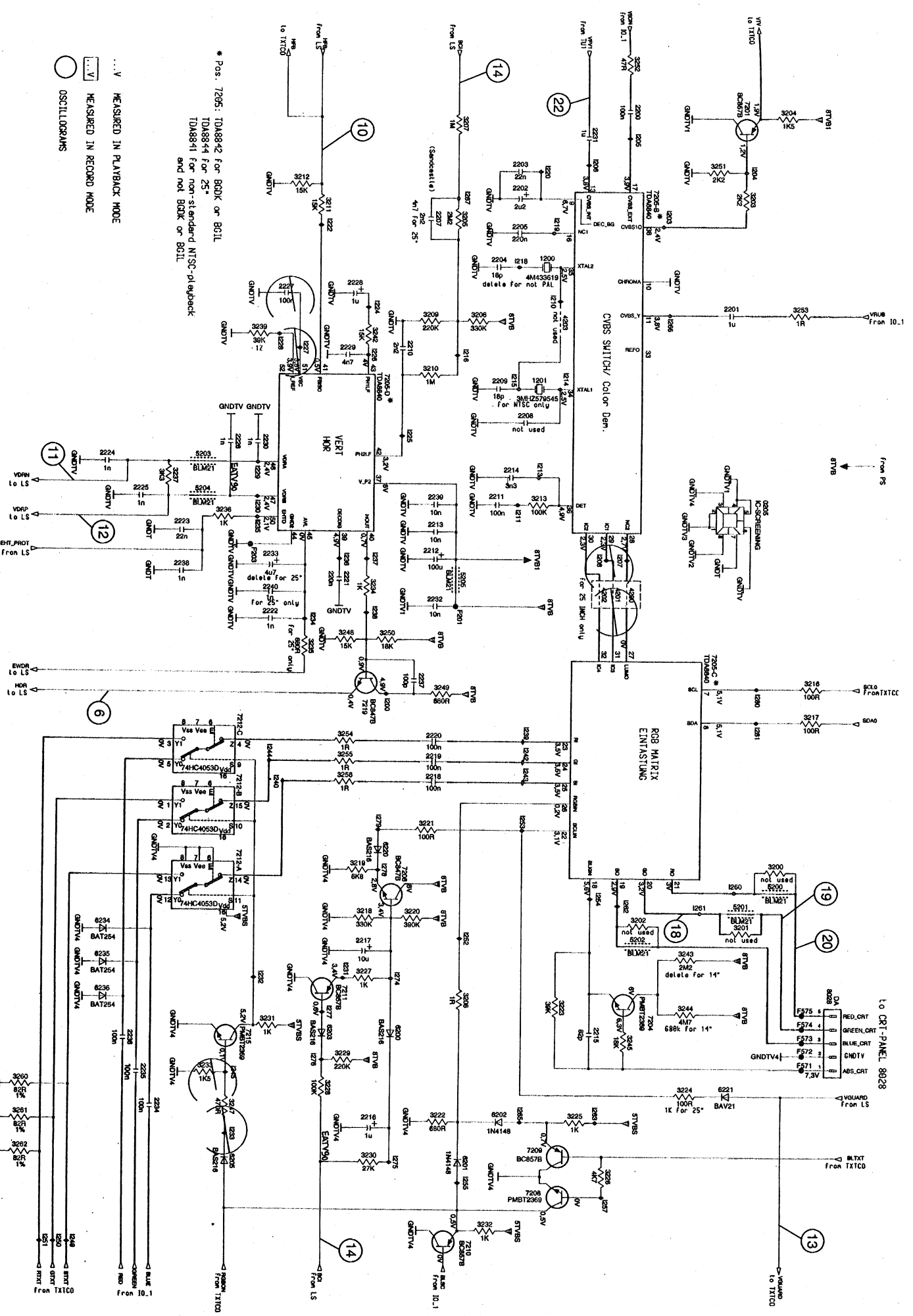
MONO	PAL	SEC	L
STEREO	PAL	SEC	L

- ...V MEASURED IN PLAYBACK MODE
- ...V MEASURED IN RECORD MODE
- OSCILLOGRAMS

TV-Processing (TV) - TV Board (TVB)

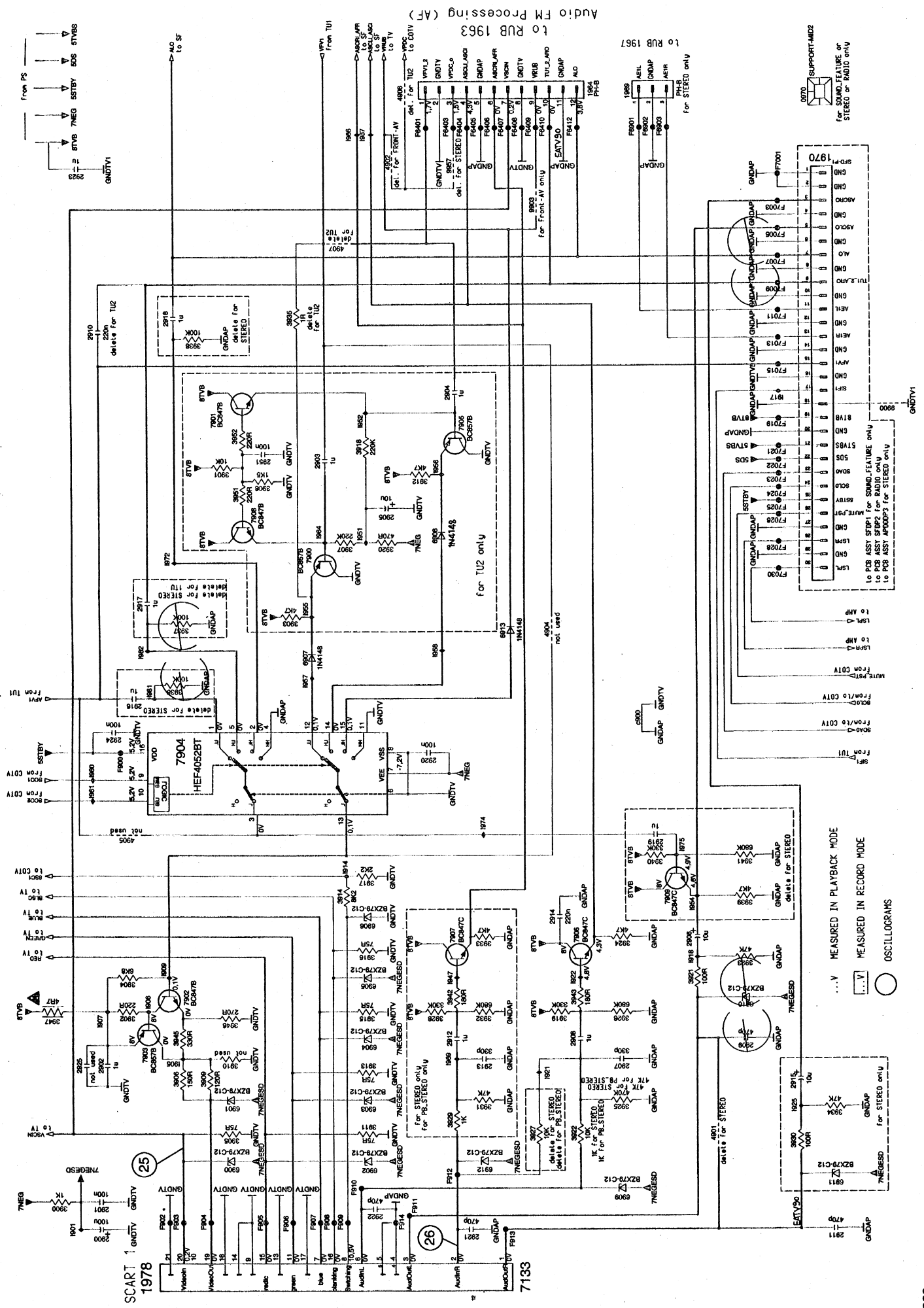
Telaı TVCR 99 Delta/Delta 2000 PHILIPS

1	100	100	100	100
2	100	100	100	100
3	100	100	100	100
4	100	100	100	100
5	100	100	100	100
6	100	100	100	100
7	100	100	100	100
8	100	100	100	100
9	100	100	100	100
10	100	100	100	100
11	100	100	100	100
12	100	100	100	100
13	100	100	100	100
14	100	100	100	100
15	100	100	100	100
16	100	100	100	100
17	100	100	100	100
18	100	100	100	100
19	100	100	100	100
20	100	100	100	100
21	100	100	100	100
22	100	100	100	100
23	100	100	100	100
24	100	100	100	100



* Pos. 7205: TD8842 for 80K or 801L
 TD8844 for 25"
 TD8841 for non-standard NTSC-pal/aback
 and not 80K or 801L

- ... V MEASURED IN PLAYBACK MODE
- ... V MEASURED IN RECORD MODE
- OSCILLOGRAMS



... V MEASURED IN RECORD MODE
 ○ OSCILLOGRAMS

○ 0970 SUPPORT-IMD2
 for SOUND FEATURE or
 STEREO or RADIO only

... V MEASURED IN PLAYBACK MODE
 ... V MEASURED IN RECORD MODE
 ○ OSCILLOGRAMS

Audio FM Processing (AF)
 to RUB 1963

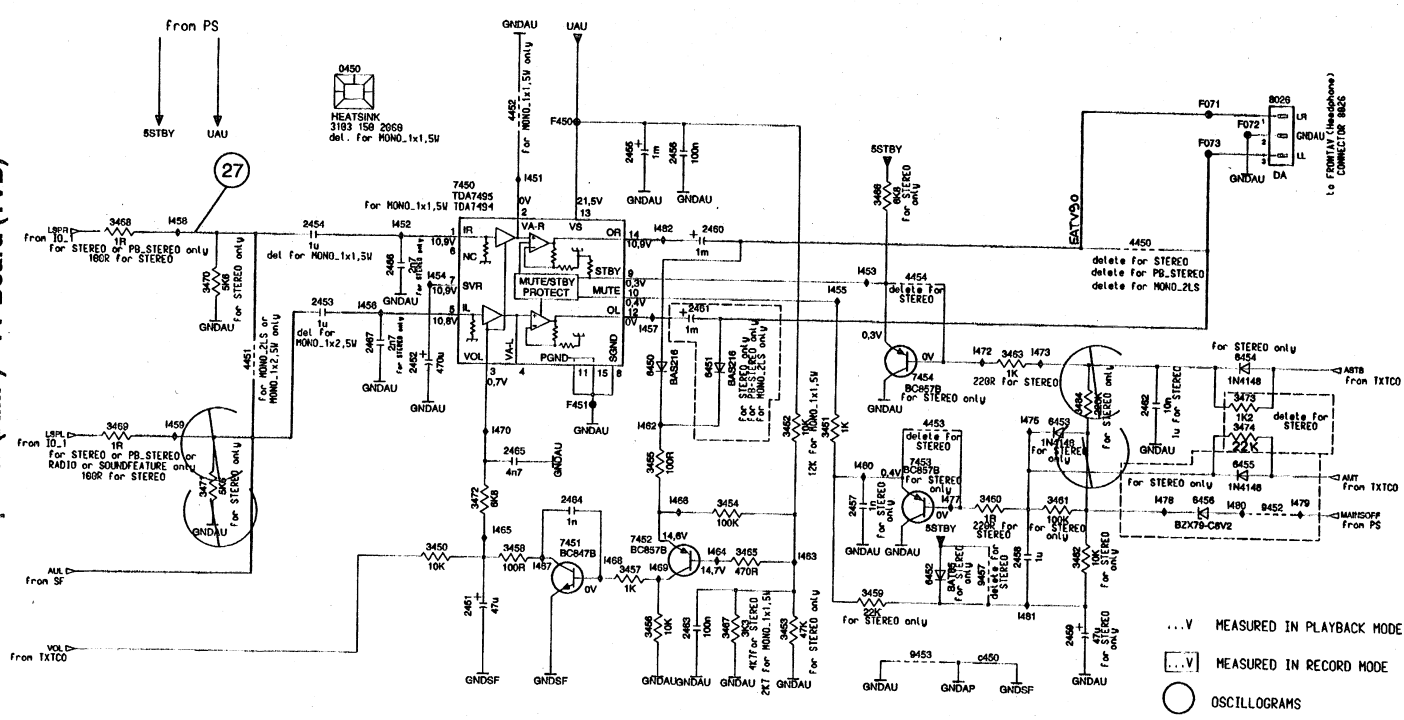
to RUB 1967
 for STEREO only

to PCB ASSY SFPD1 for SOUND FEATURE only
 to PCB ASSY SFPD2 for RADIO only
 to PCB ASSY APD00D2 for STEREO only

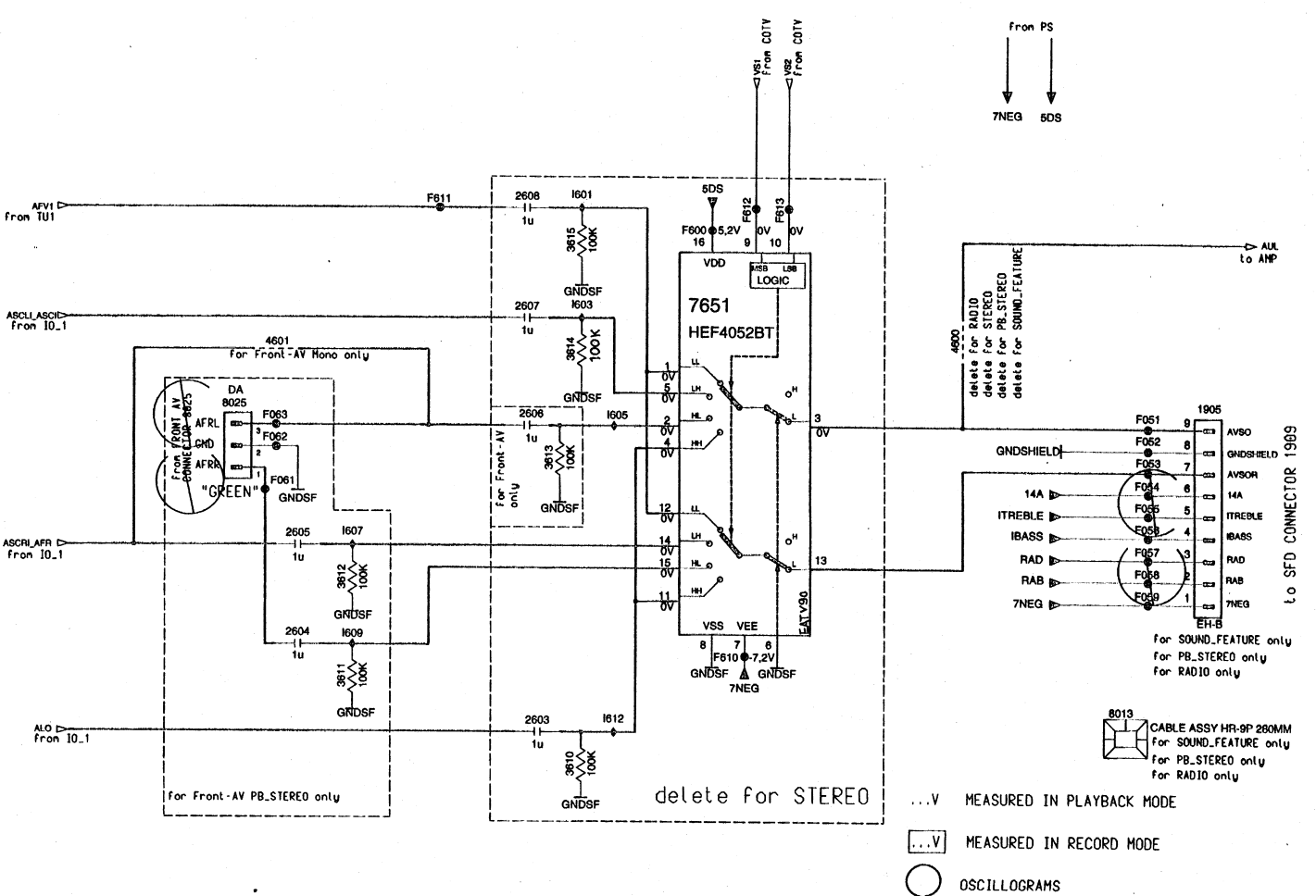
SCART 1 1978
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7133
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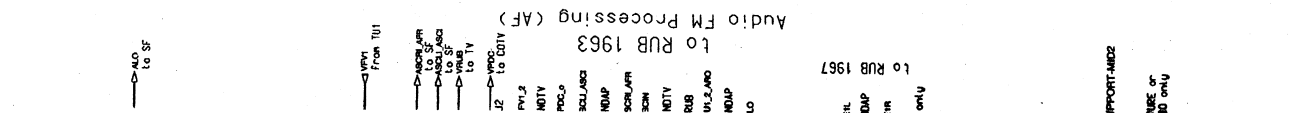
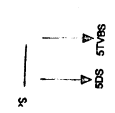
Telai TVCR 99 Delta/Delta 2000 PHILIPS Amplifier (AMP) - TV Board (TVB)



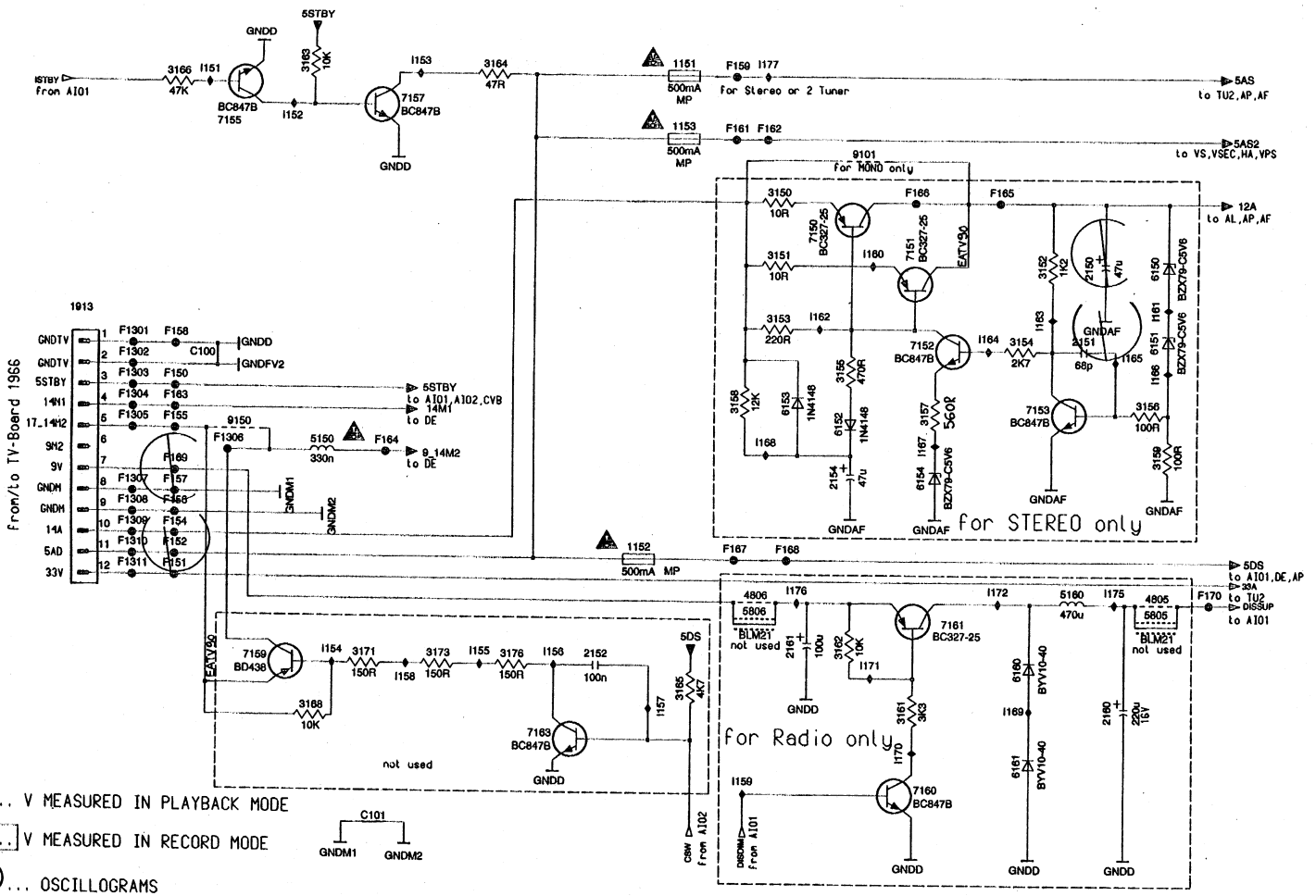
View Selector Audio (SF) - TV Board (TVB)



(TVB)

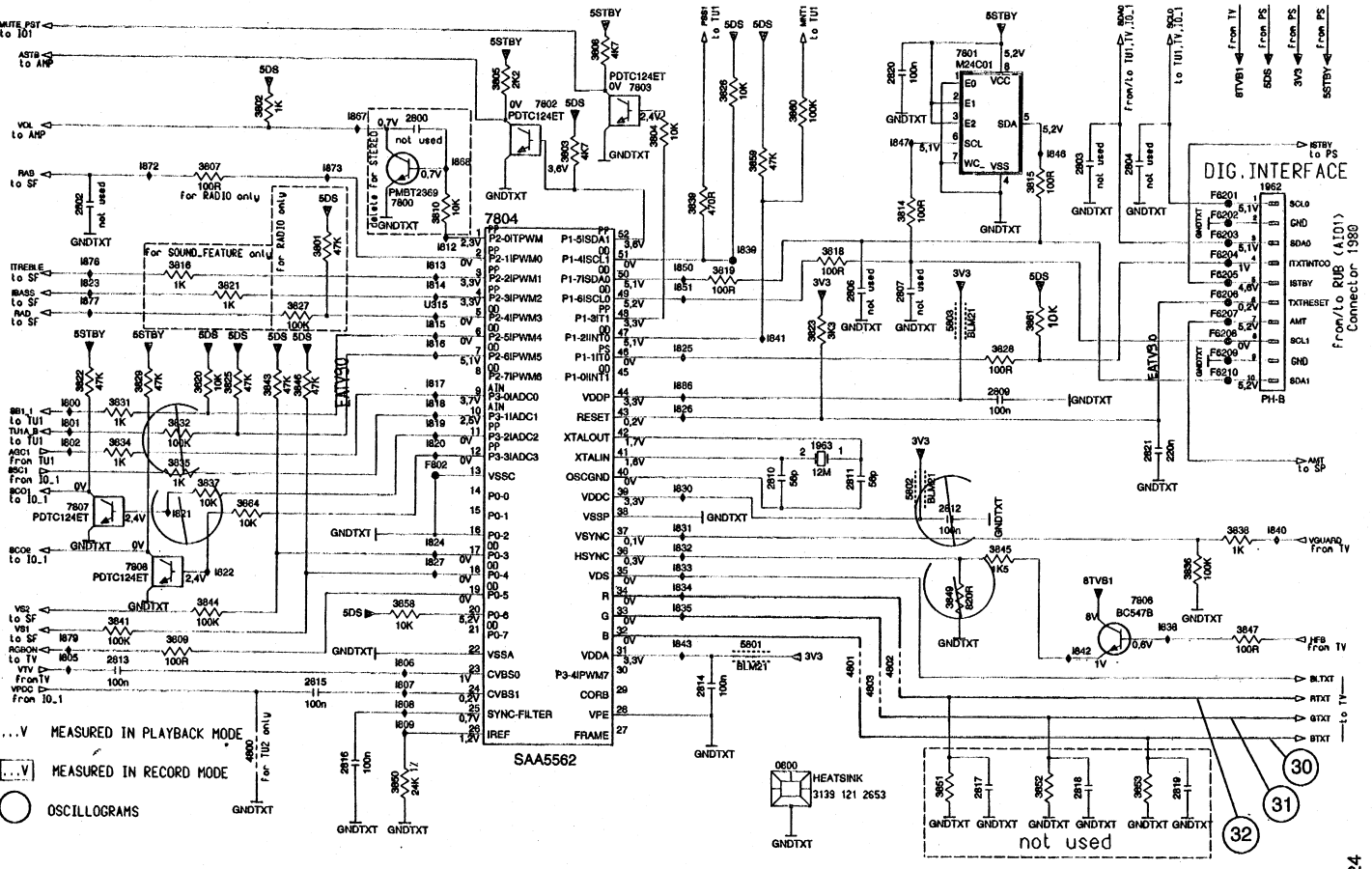


Power Supply (PS) - Recorder Unit Board (RUBAD)

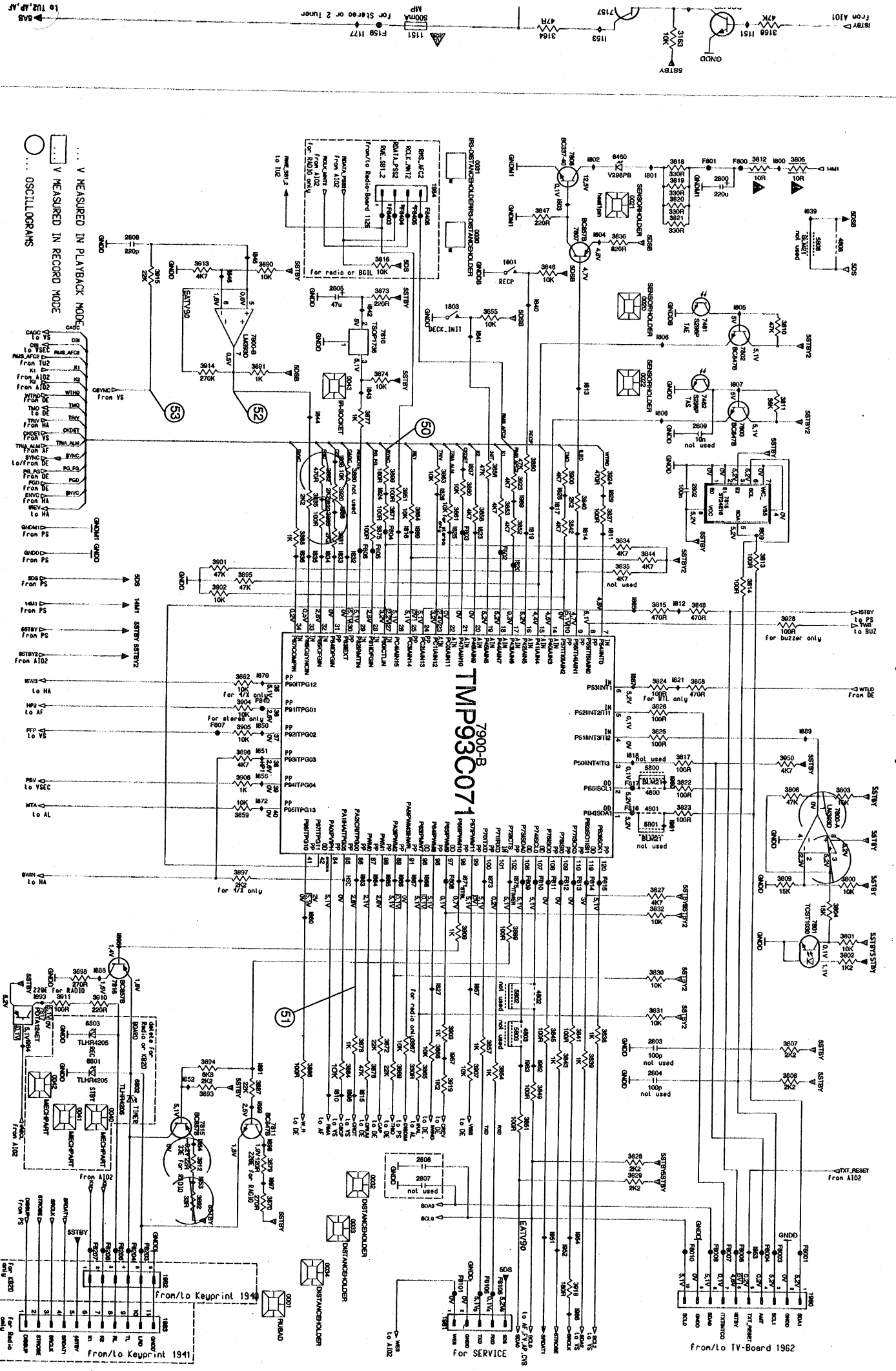


... V MEASURED IN PLAYBACK MODE
 - - - V MEASURED IN RECORD MODE
 ○ ... OSCILLOGRAMS

PHILIPS Telai TVCR 99 Delta/Delta 2000 Teletext Controller (COTV) - TV Board (TVB)



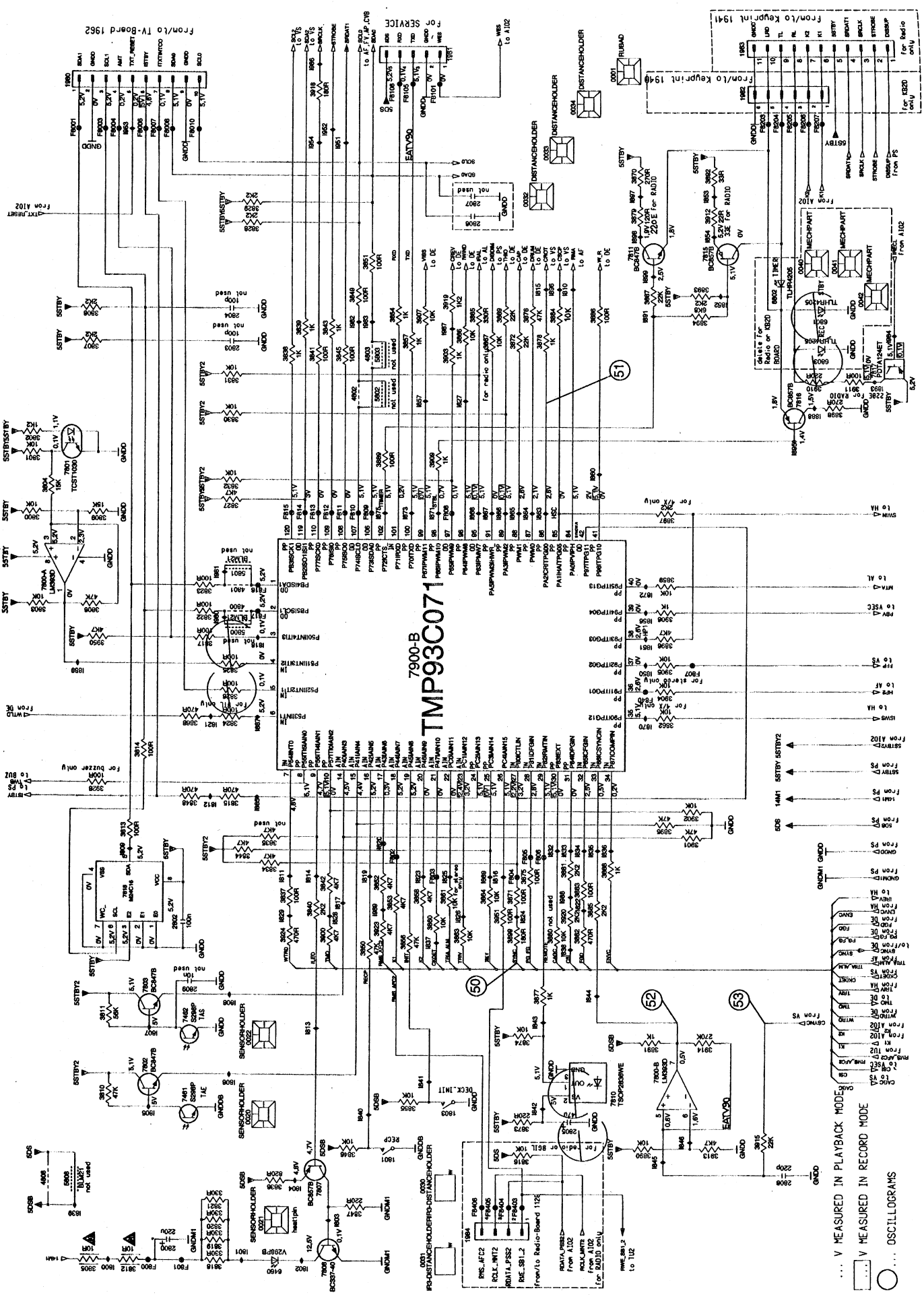
... V MEASURED IN PLAYBACK MODE
 - - - V MEASURED IN RECORD MODE
 ○ OSCILLOGRAMS



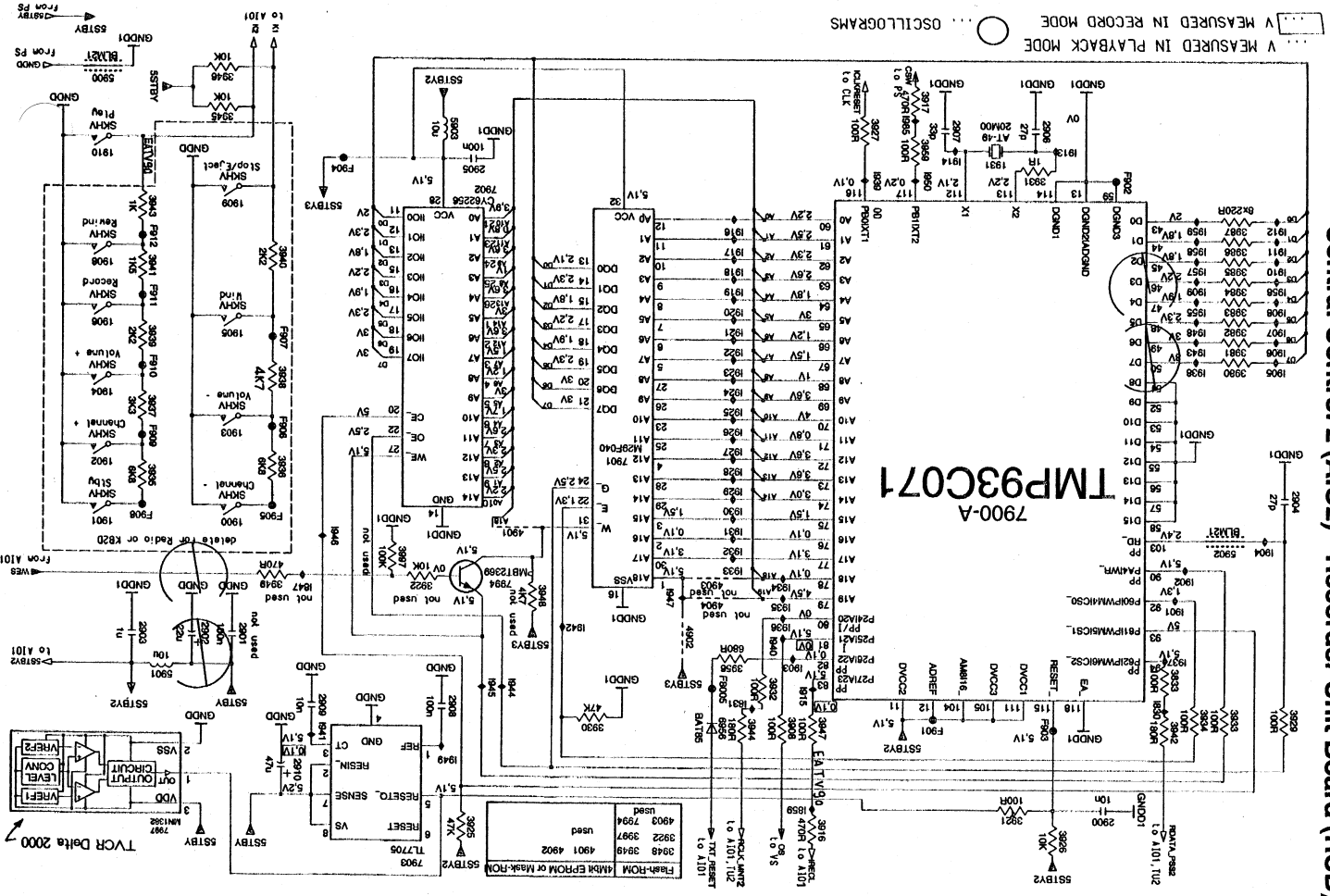
7900-B
TMP93C071

... V MEASURED IN PLAYBACK MODE
... V MEASURED IN RECORD MODE
... OSCILLOGRAMS

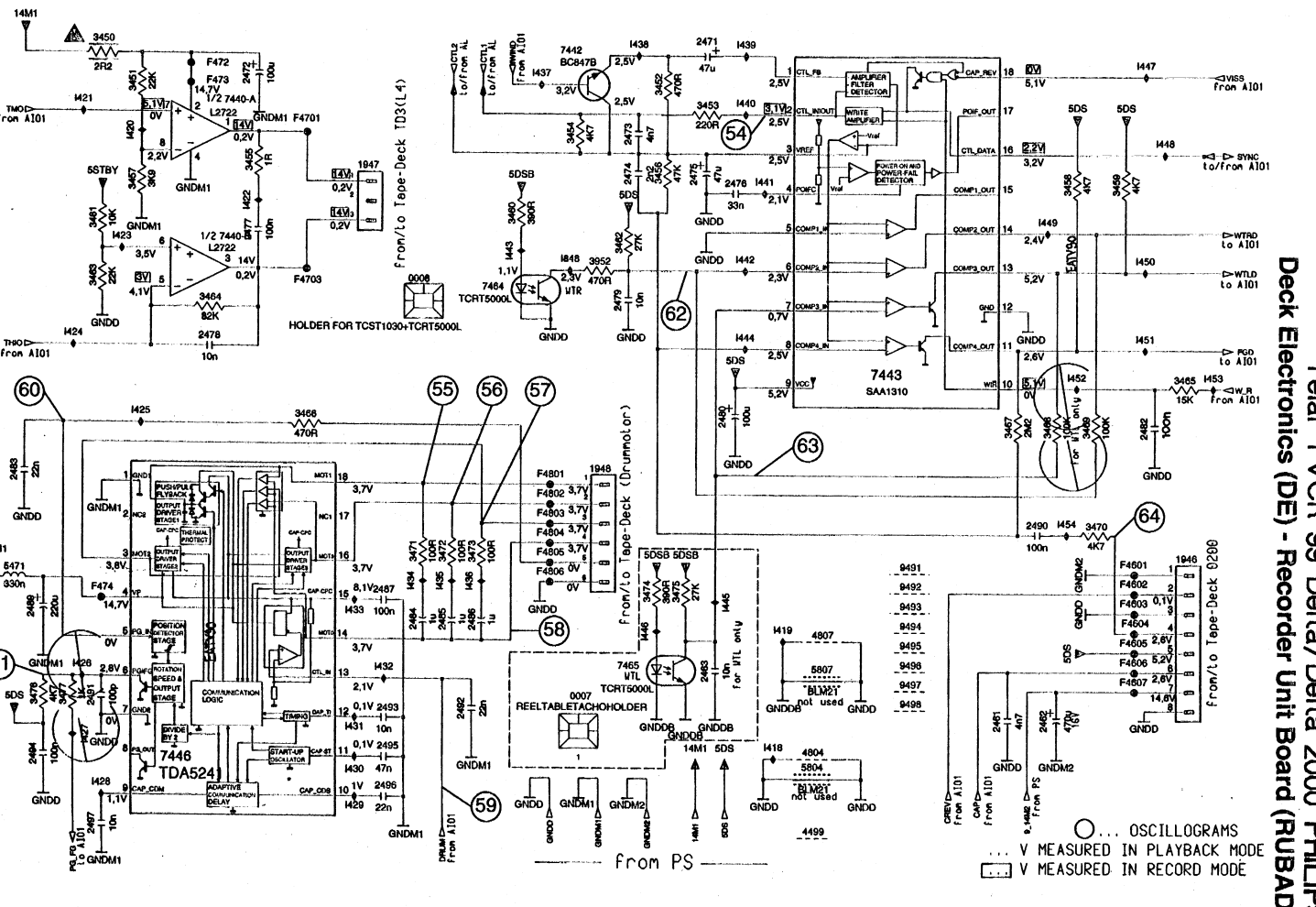
Central Control 1 (A101) - Recorder Unit Board (RUB) TVCR Delta 2000



Central Control 2 (A102) - Recorder Unit Board (RUB)

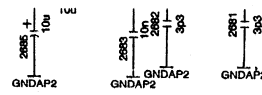


Telai TVCR 99 Delta/Delta 2000 PHILIPS Deck Electronics (DE) - Recorder Unit Board (RUBAD)

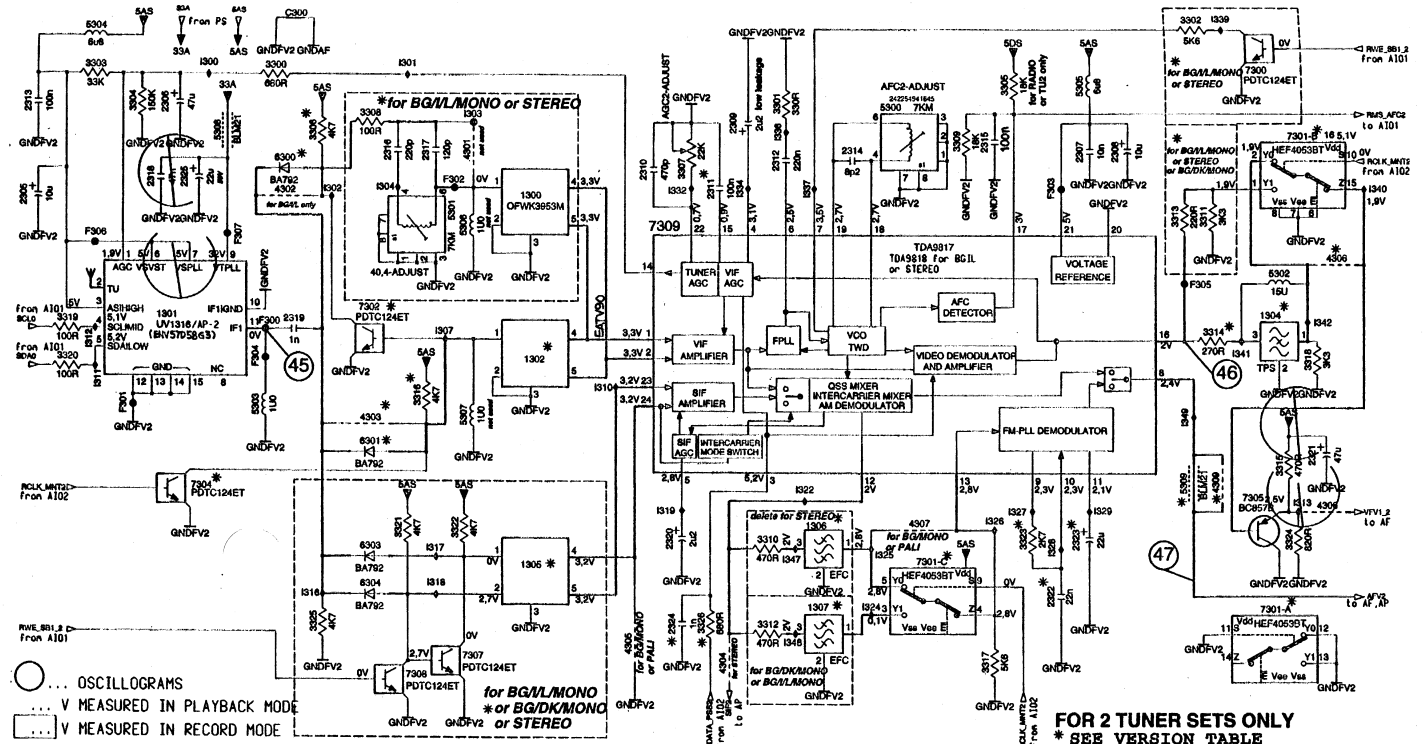


... V MEASURED IN RECORD MODE

○ ... OSCILLOGRAMS



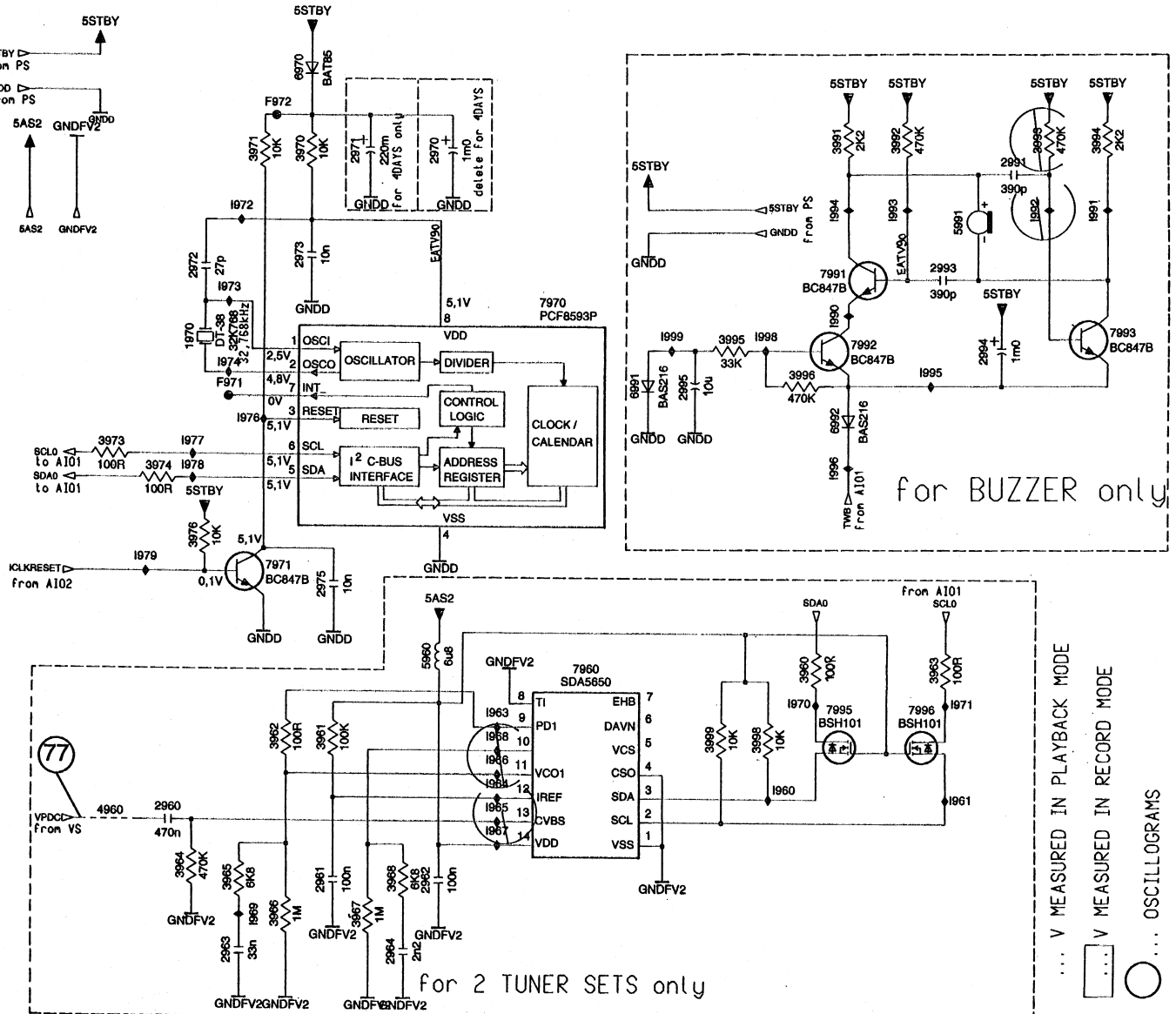
Tuner 2 (TU2) - Recorder Unit Board (RUBAD)



○ ... OSCILLOGRAMS
... V MEASURED IN PLAYBACK MODE
... V MEASURED IN RECORD MODE

FOR 2 TUNER SETS ONLY
* SEE VERSION TABLE

PHILIPS Telai TVCR 99 Delta/Delta 2000
Clock, VPS, Buzzer (CVB) - Recorder Unit Board (RUBAD)



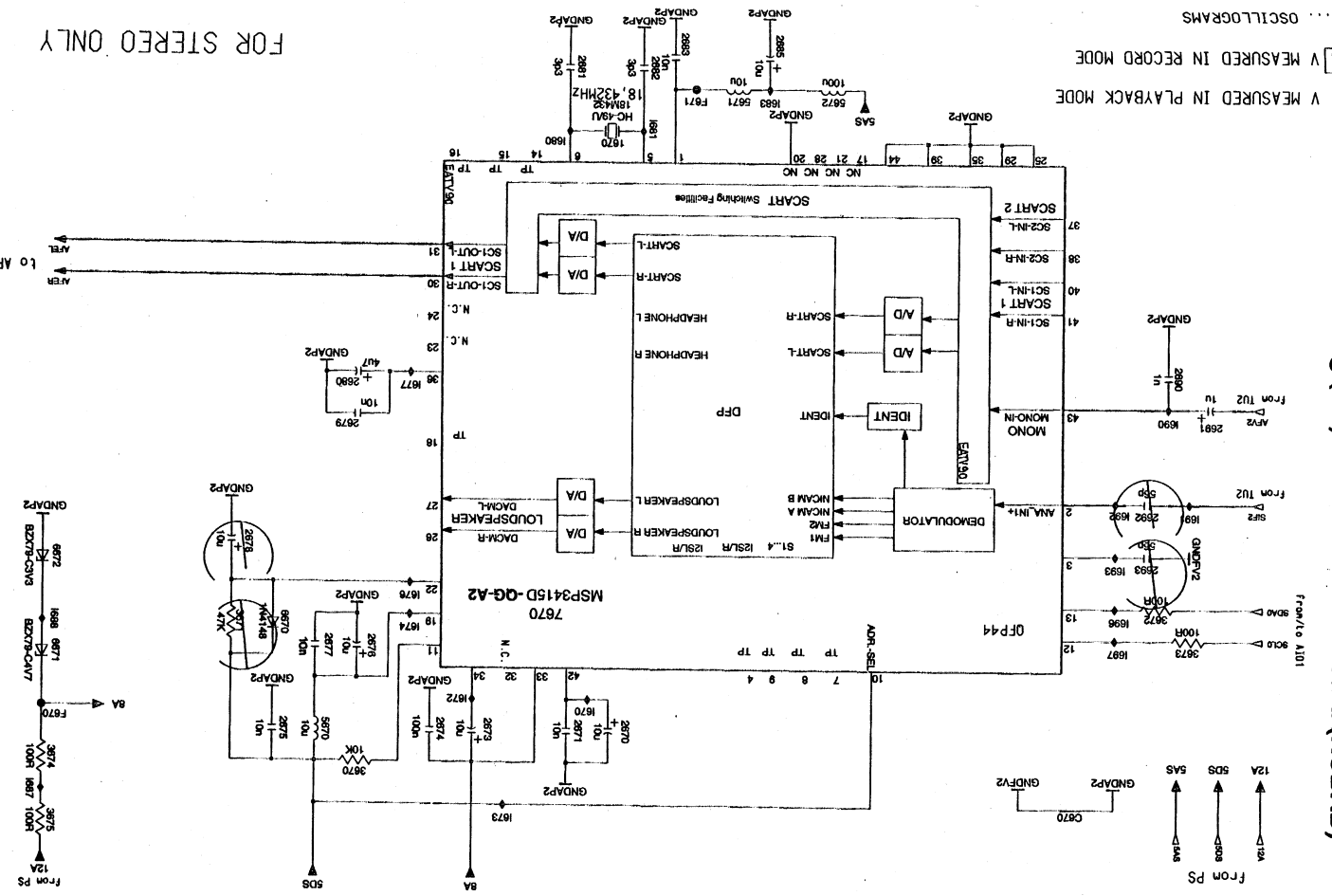
for BUZZER only

for 2 TUNER SETS only

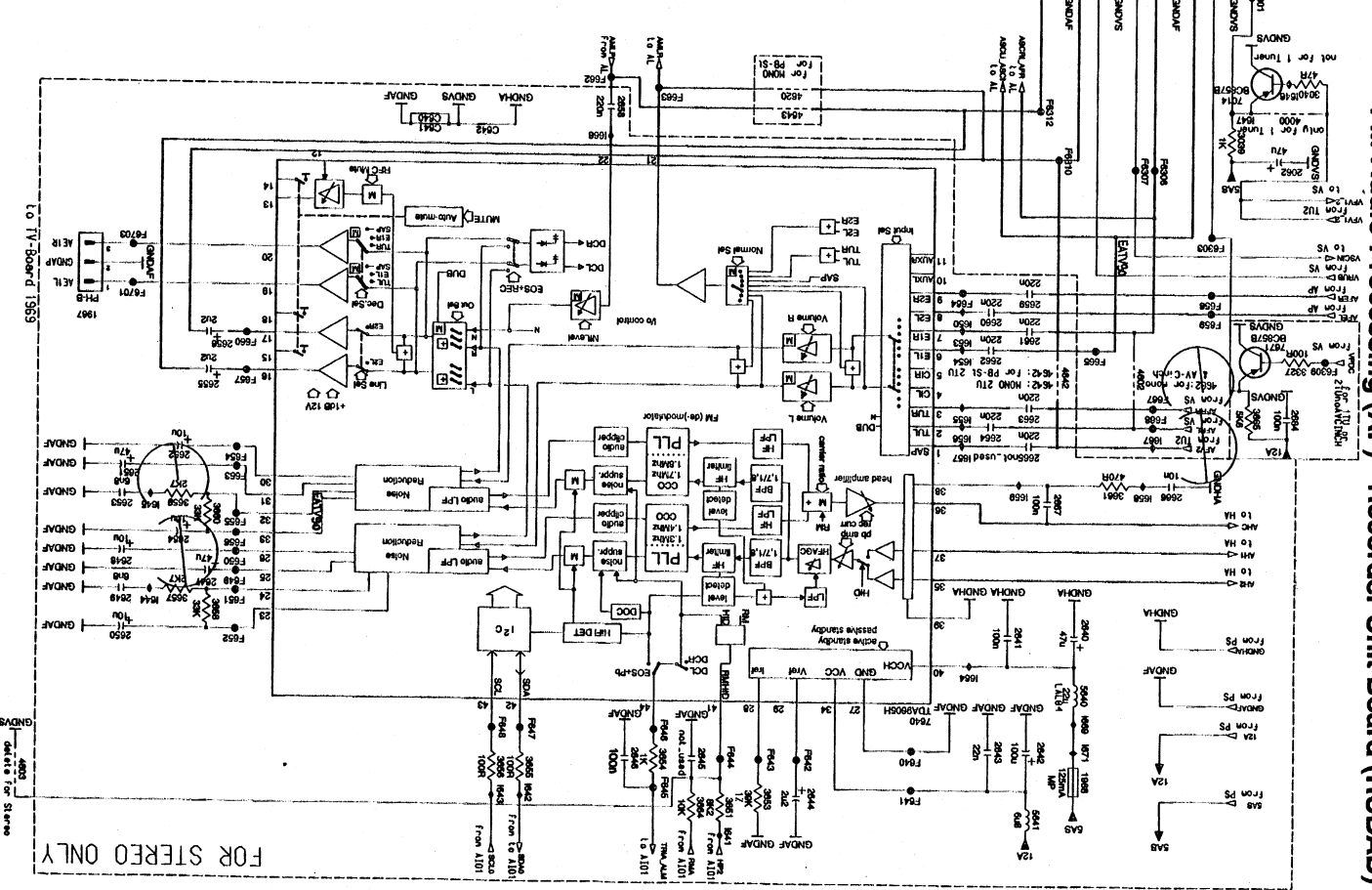
... V MEASURED IN PLAYBACK MODE
... V MEASURED IN RECORD MODE
○ ... OSCILLOGRAMS

... V MEASURED IN PLAYBACK MODE
... V MEASURED IN RECORD MODE

OSCILLOGRAMS



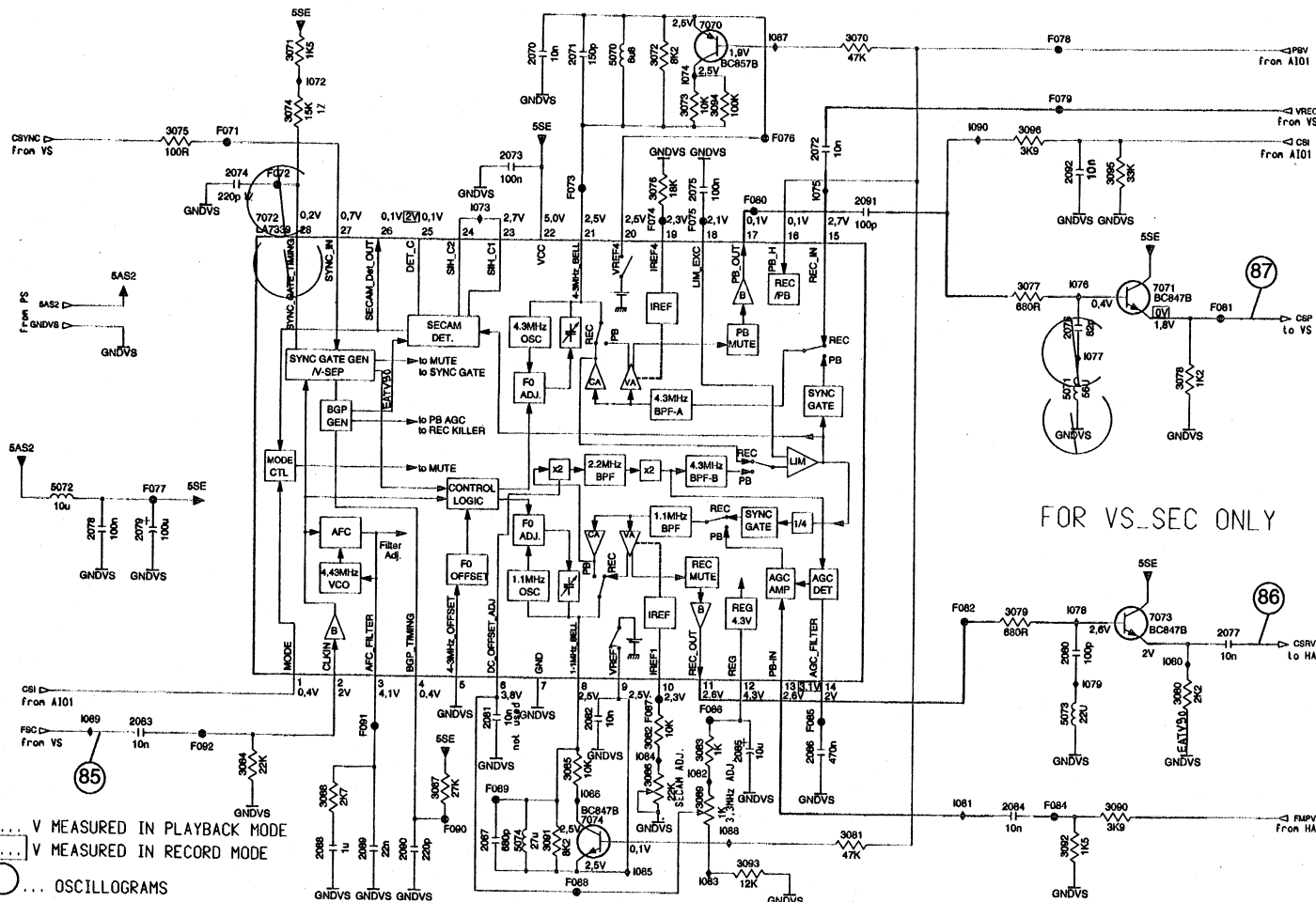
... V MEASURED IN PLAYBACK MODE
... V MEASURED IN RECORD MODE
OSCILLOGRAMS



FOR STEREO ONLY

FOR STEREO ONLY

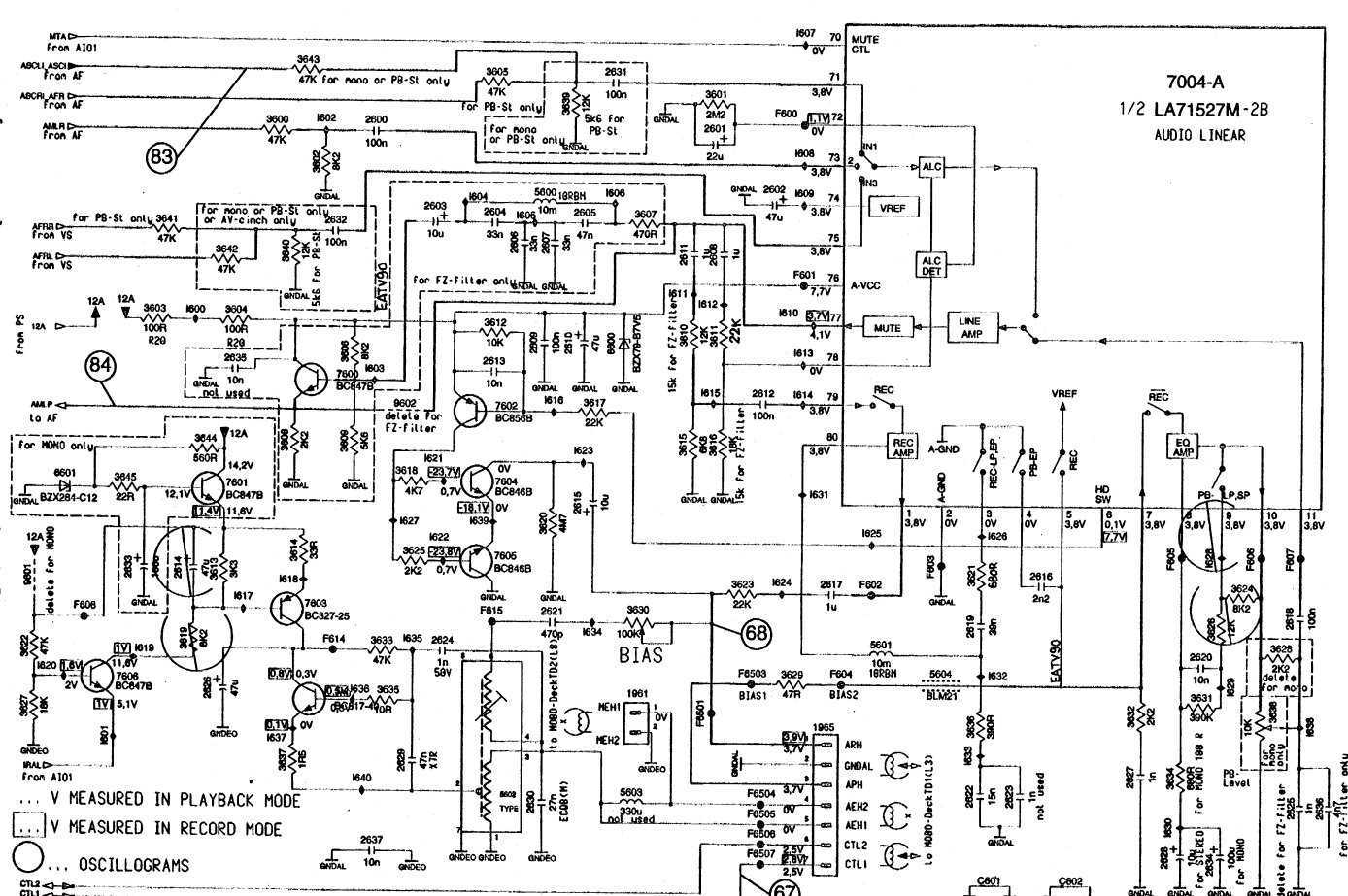
SECAM Processing (VSEC) - Recorder Unit Board (RUBAD)



FOR VS-SEC ONLY

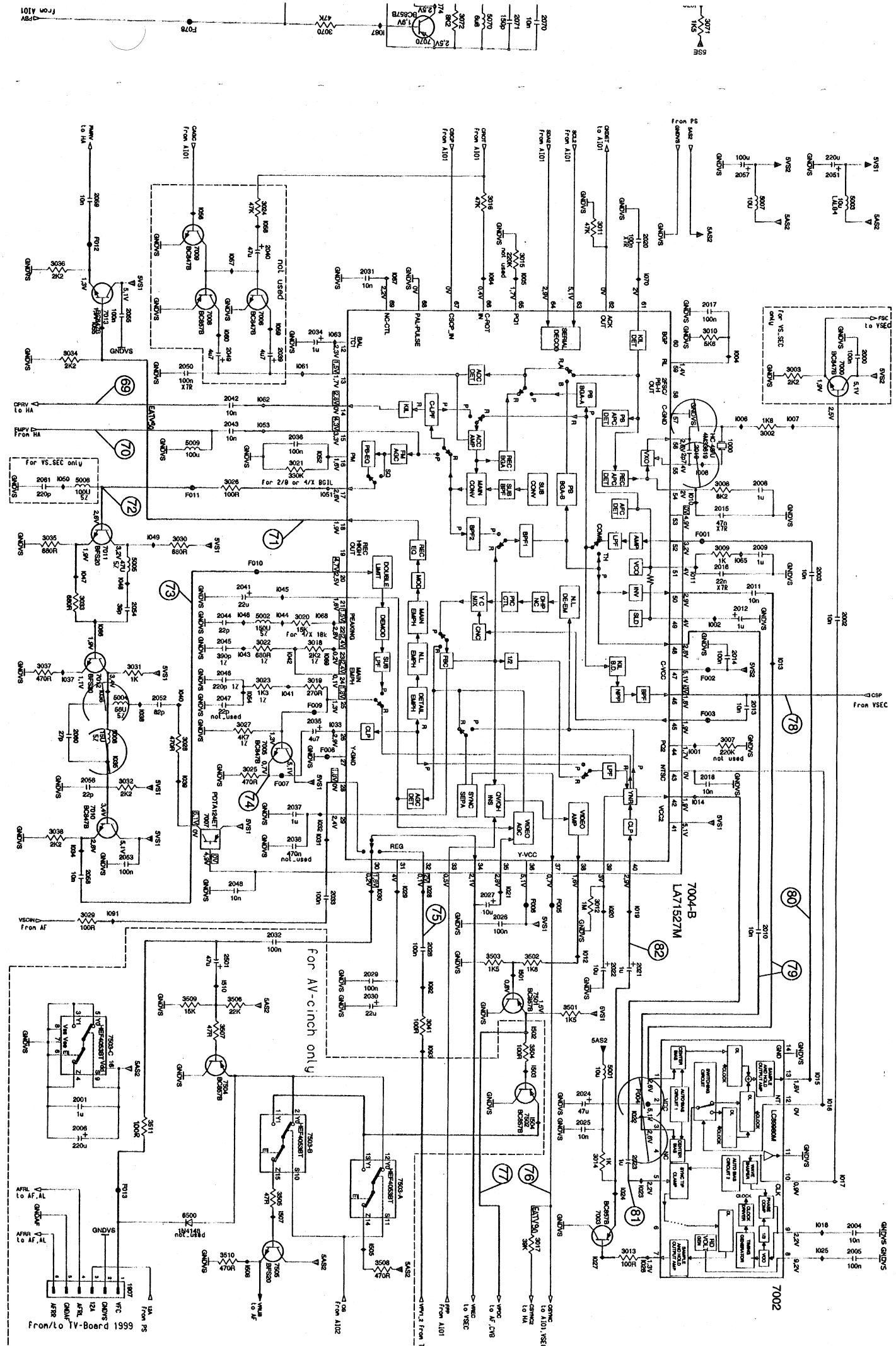
... V MEASURED IN PLAYBACK MODE
 ... V MEASURED IN RECORD MODE
 ... OSCILLOGRAMS

PHILIPS Telai TVCR 99 Delta/Delta 2000 Linear Audio Processing (AL) - Recorder Unit Board (RUBAD)

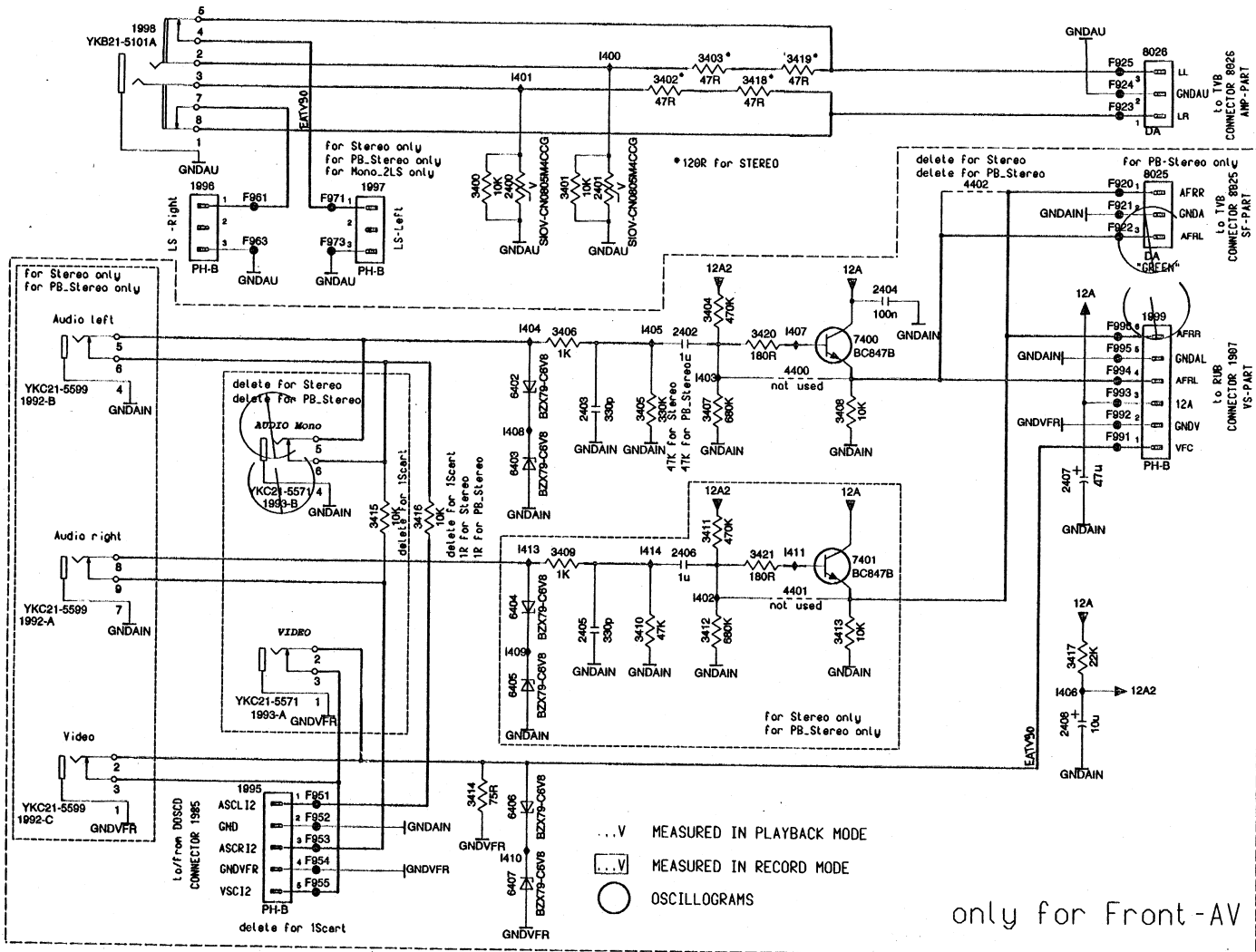


... V MEASURED IN PLAYBACK MODE
 ... V MEASURED IN RECORD MODE
 ... OSCILLOGRAMS

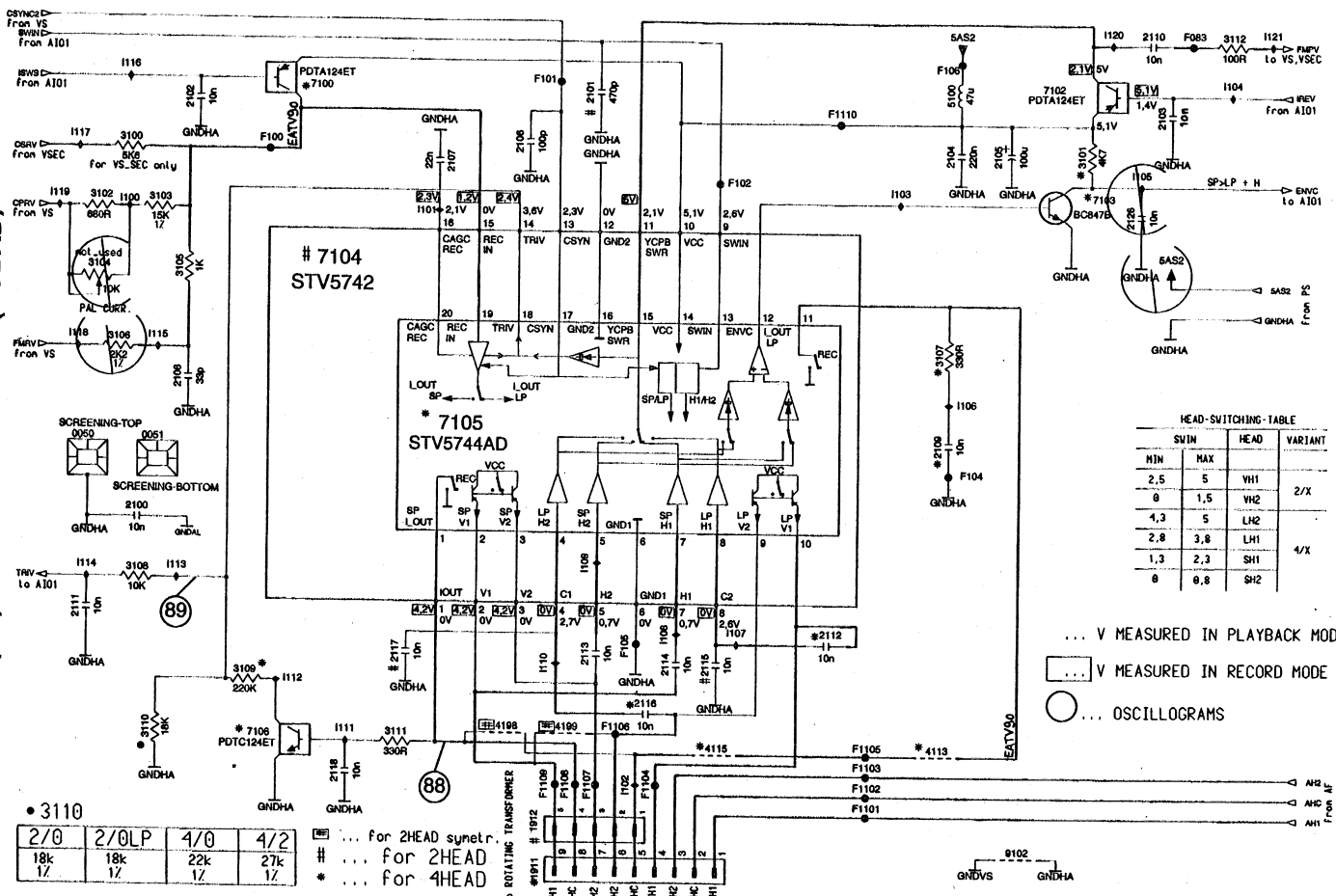
Video Signal Processing (VS) - Recorder Unit Board (RUBAD)



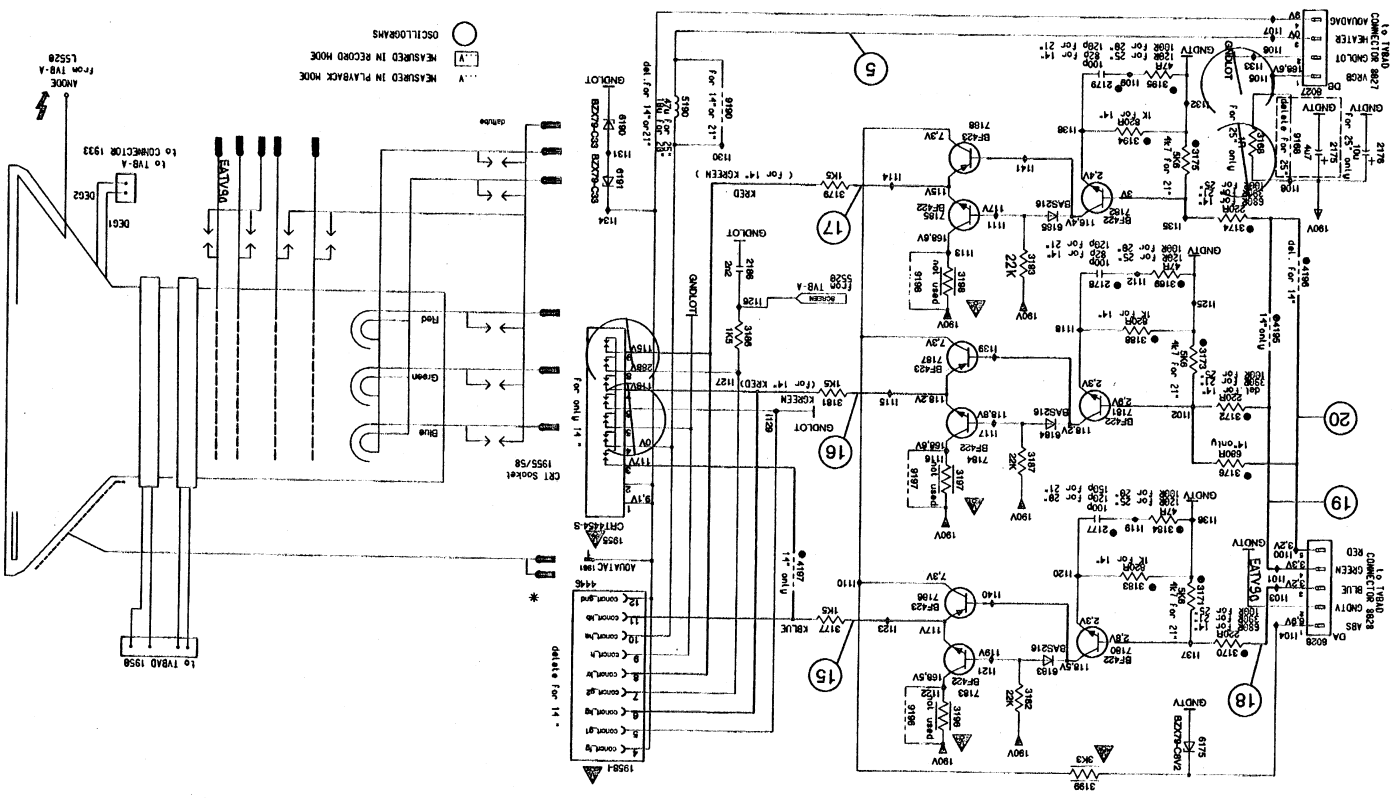
Headphone, Front-AV Board (HPAV)



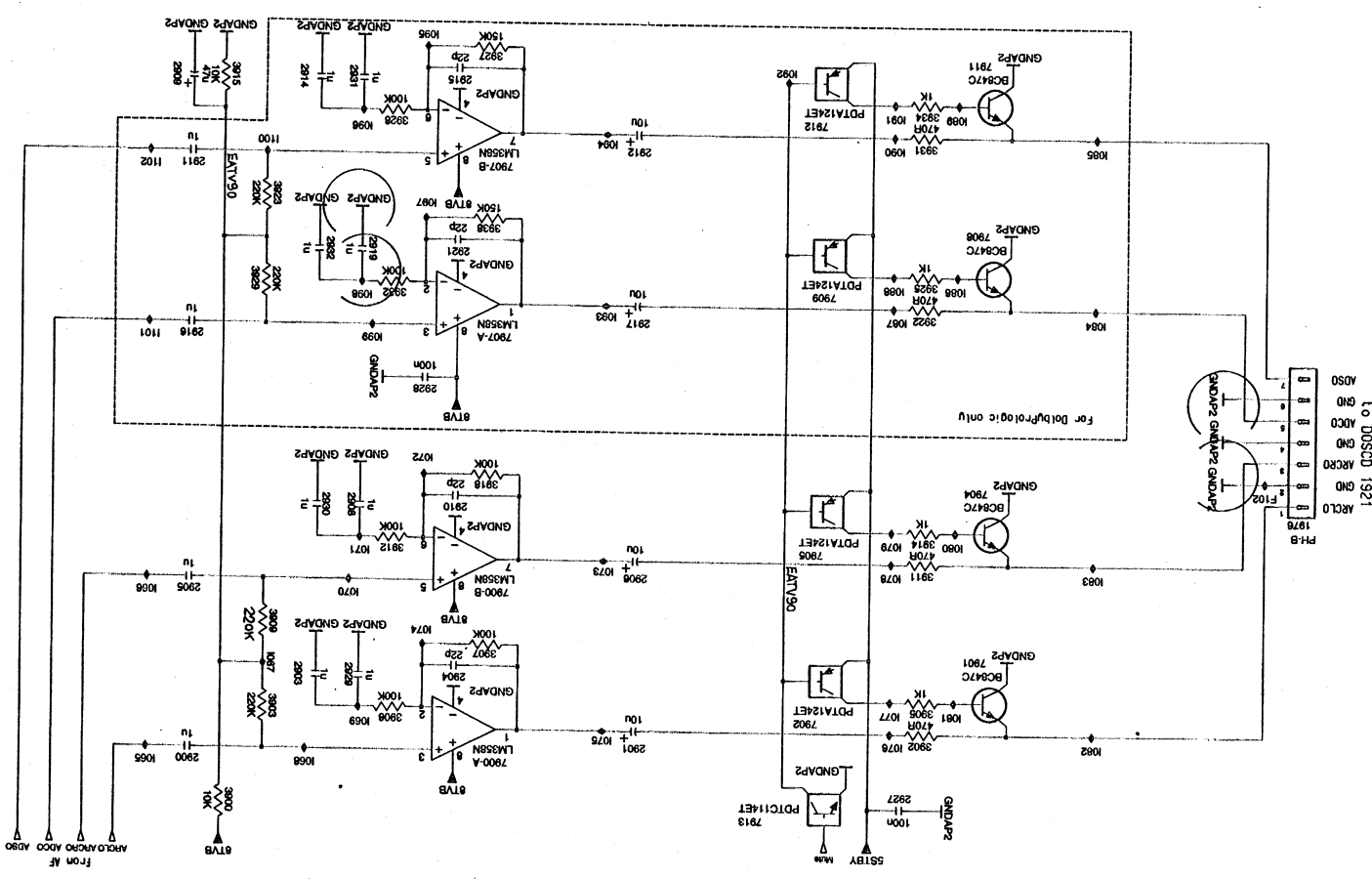
PHILIPS Telai TVCR 99 Delta/Delta 2000 Head Amplifier (HA) - Recorder Unit Board (RUBAD)



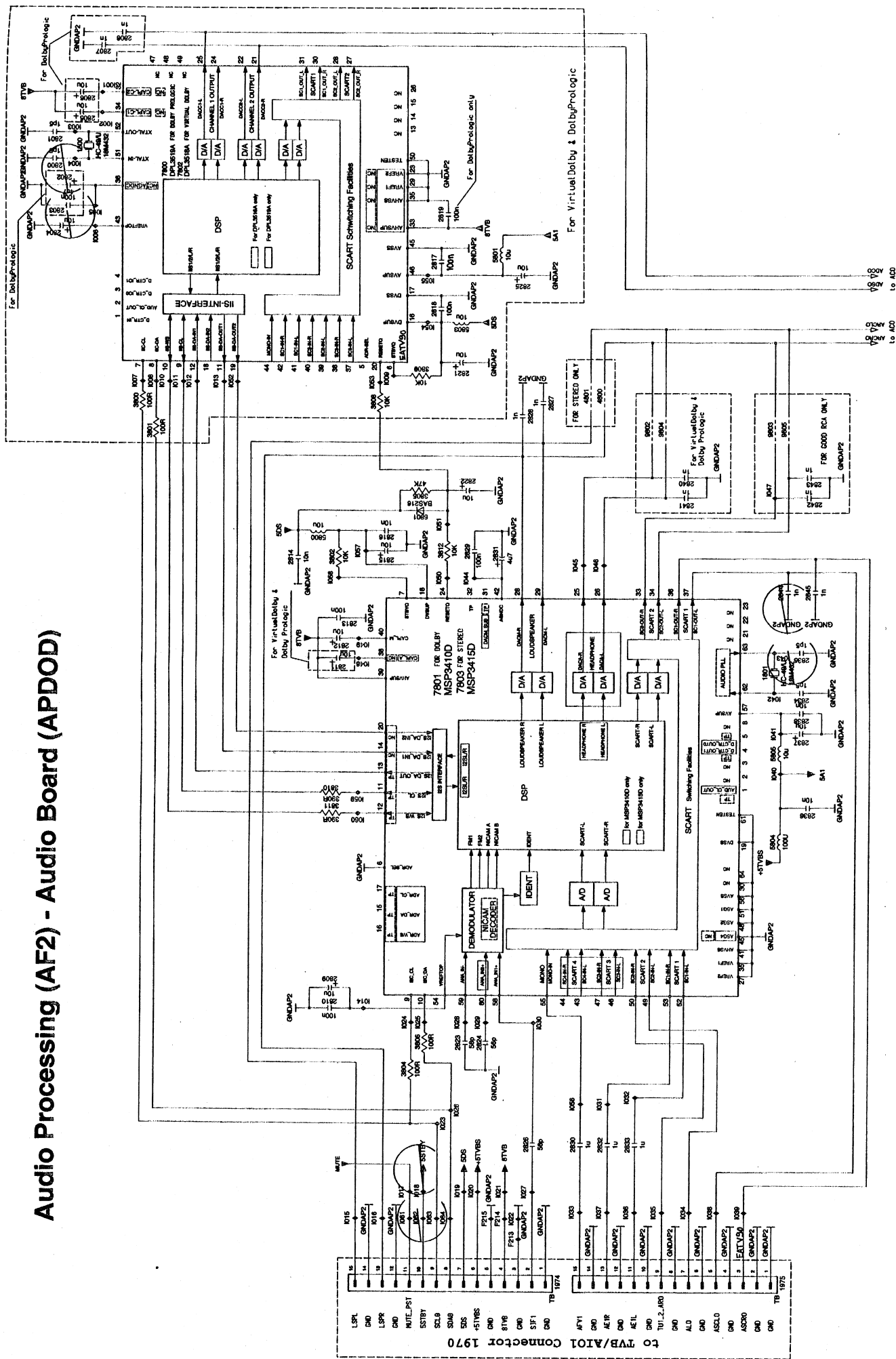
CRT-Board (PT)



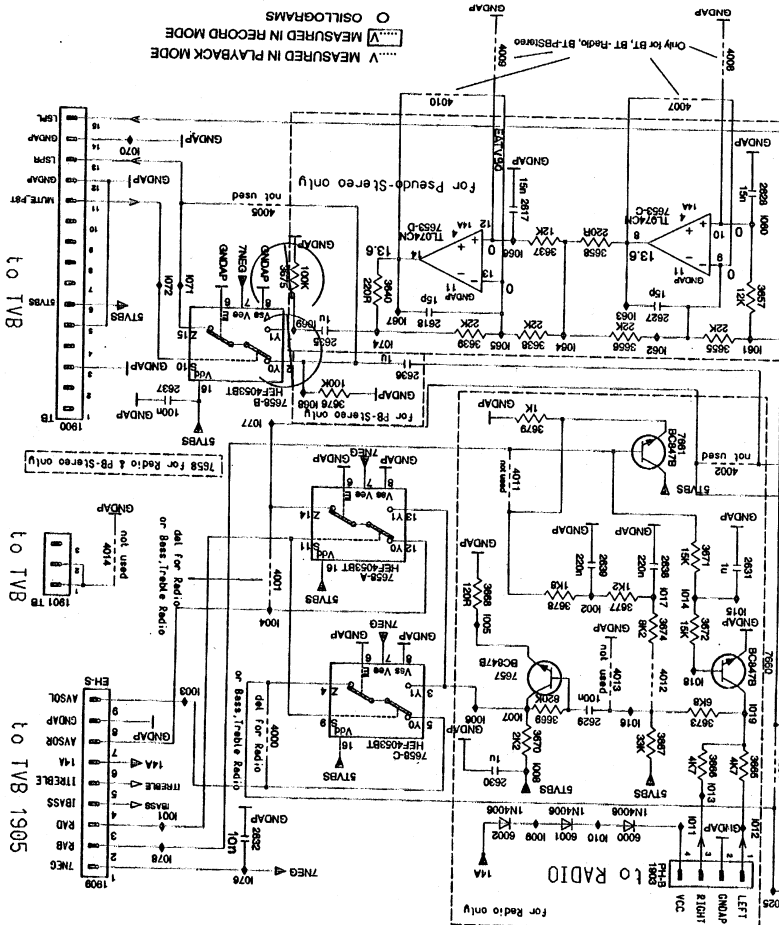
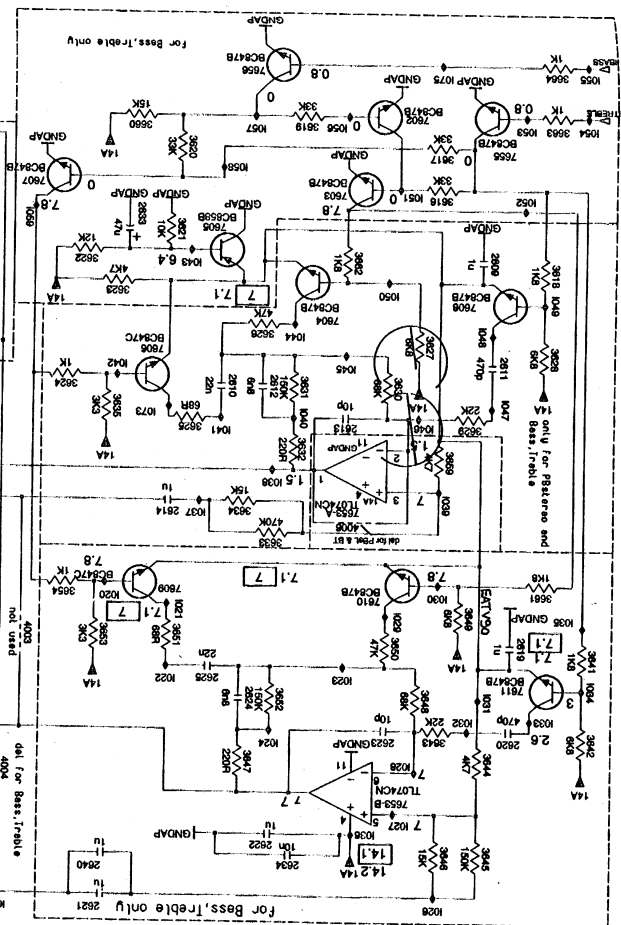
**Telai TVCR 99 Delta/Delta 2000 PHILIPS
Pre Amplifier (ACO) - Audio Board (APDOD)**



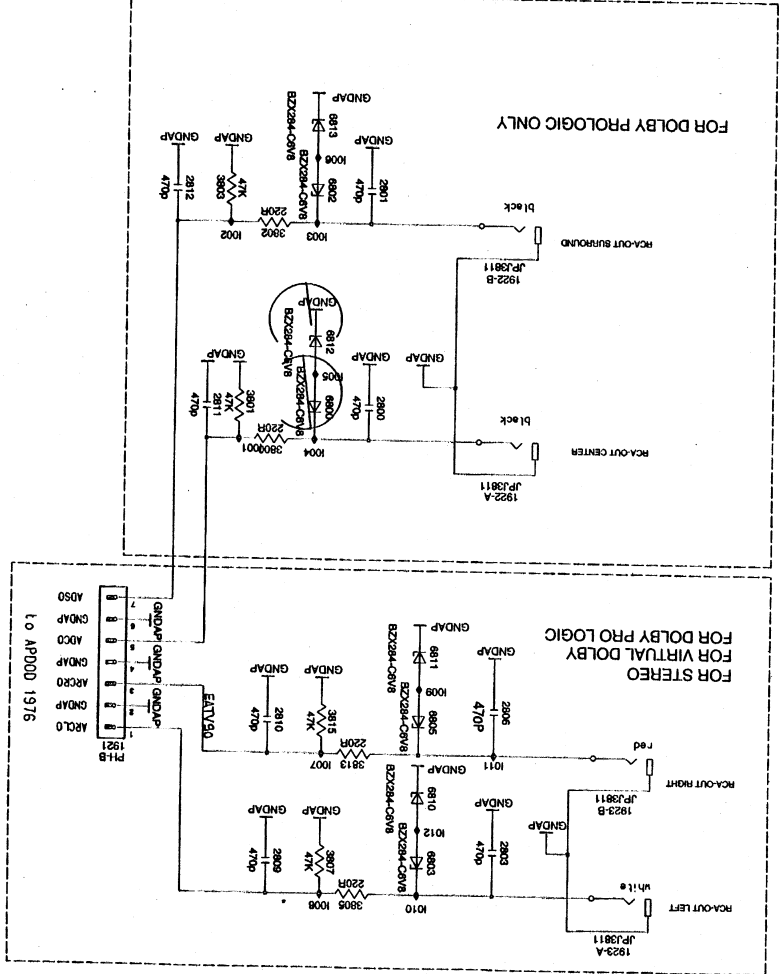
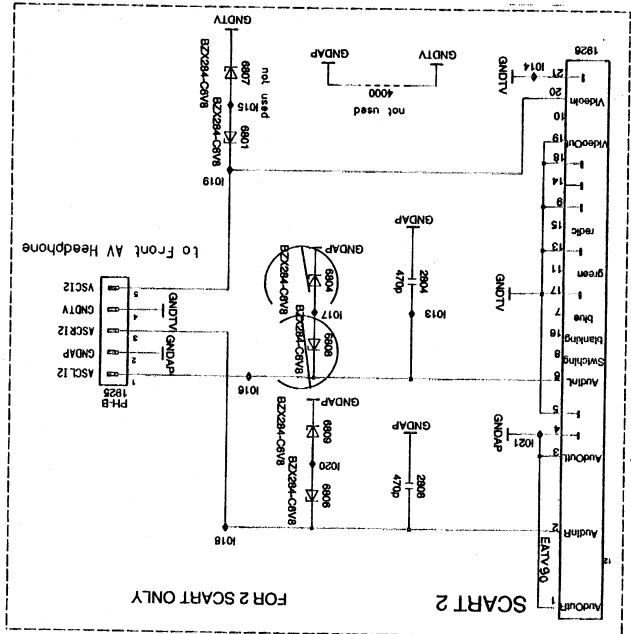
Audio Processing (AF2) - Audio Board (APDOD)



Sound Feature Board (SFD)



Telex TVCR 99 Delta/Delta 2000 PHILIPS Cinch Out, Scart 2 Board (DOSCD)



PHILIPS Telai TVCR 99 Delta/Delta 2000 Keys & Display Board (KB1D)

Delta 2000
PHILIPS
21 PV 9
21 PV 9

IL TEL
UNA E
VENGI
SPECI
TUTTA
TECNI
PRECI

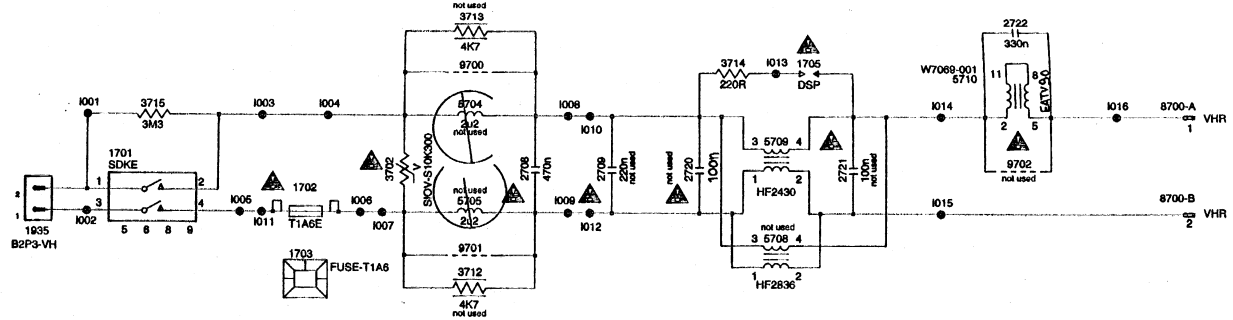
3. Electrics
The following apply to:
1. Power supply
2. TV and picture
3.1 Power st.
3.1.1 UBAT (R
Prepar: Enam
Consequences of f
The core
parameter

TP	AD	RSD	TAPE
CS203			

PROCEDURE:
• See instructions
• See the instructions
• See the instructions
• See the instructions
• See the instructions
• See the instructions

3.8 TV and pr
Preparation:
• Demagnetize the
room temperature
• Allow the device to
• Allow the device to
• Allow the device to
• Allow the device to
• Allow the device to

Mainsfilter Board (MF5WD)



Key Board (KB2D)

